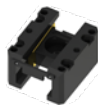


ชุดสไลด์คอร์  
SLIDE CORE UNITS



|              |                                     |                                          |                                       |                                                  |
|--------------|-------------------------------------|------------------------------------------|---------------------------------------|--------------------------------------------------|
| <b>Name</b>  | Slide Core Guide Units (Fixed Type) | Slide Core Guide Units (Adjustable Type) | Compact Slide Core Units (Fixed Type) | Compact Slide Core Guide Units (Adjustable Type) |
| <b>Model</b> | 25SAN                               | 25SAA                                    | 25SCN                                 | 25SCA                                            |
| <b>Page</b>  | 61                                  | 62                                       | 63                                    | 64                                               |



|              |                                                       |                                                            |                        |       |
|--------------|-------------------------------------------------------|------------------------------------------------------------|------------------------|-------|
| <b>Name</b>  | Support Guide Pin Slide Core Guide Units (Fixed Type) | Support Guide Pin Slide Core Guide Units (Adjustable Type) | Slide Core Guide Parts |       |
| <b>Model</b> | 25DSAN                                                | 25DSAA                                                     | 25SNP                  | 25SAP |
| <b>Page</b>  | 65                                                    | 67                                                         | 69                     | 70    |



|              |                        |        |                           |                                         |                                            |
|--------------|------------------------|--------|---------------------------|-----------------------------------------|--------------------------------------------|
| <b>Name</b>  | Slide Core Guide Parts |        | Slide Unit for Loose Core | Slide Unit for Loose Core (Fixing Type) | Slide Unit for Loose Core (Adjusting Type) |
| <b>Model</b> | 25DSNP                 | 25DSAP | 25SOCU-S                  | 25SOCU-F                                | 25SOCU-M                                   |
| <b>Page</b>  | 71                     | 72     | 73                        | 75                                      | 76                                         |



|              |                                                 |                                                    |                      |         |
|--------------|-------------------------------------------------|----------------------------------------------------|----------------------|---------|
| <b>Name</b>  | Compact Slide Unit for Loose Core (Fixing Type) | Compact Slide Unit for Loose Core (Adjusting Type) | Inclined Pin Holders |         |
| <b>Model</b> | 25RSCU-F                                        | 25RSCU-M                                           | 25SPH-F              | 25RPH-F |
| <b>Page</b>  | 77                                              | 78                                                 | 79                   |         |



|              |                      |         |                                     |  |
|--------------|----------------------|---------|-------------------------------------|--|
| <b>Name</b>  | Inclined Pin Holders |         | Spherical Guide Bushing Set         |  |
| <b>Model</b> | 25SPH-M              | 25RPH-M | 25SGTL / 25SGTR / 25SGTHL / 25SGTHR |  |
| <b>Page</b>  | 80                   | 81      | 82                                  |  |

การเลือกชุดสไลด์คอร์ | Selecting Slide Core Units

ชุดสไลด์คอร์ **FOIL FREE™** มีให้เลือกใช้สองซีรีส์ตามความต้องการของผู้ใช้งาน ซึ่งสามารถเลือกใช้งานได้ทั้งแบบดั้งเดิมและแบบใหม่  
Our slide core units both new and old designs can be chosen and will both be supported.

แบบใหม่ | New Designs

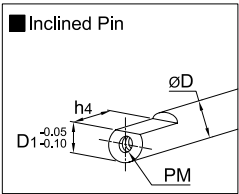
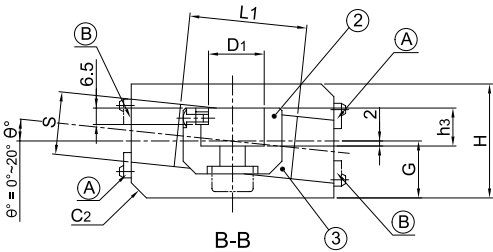
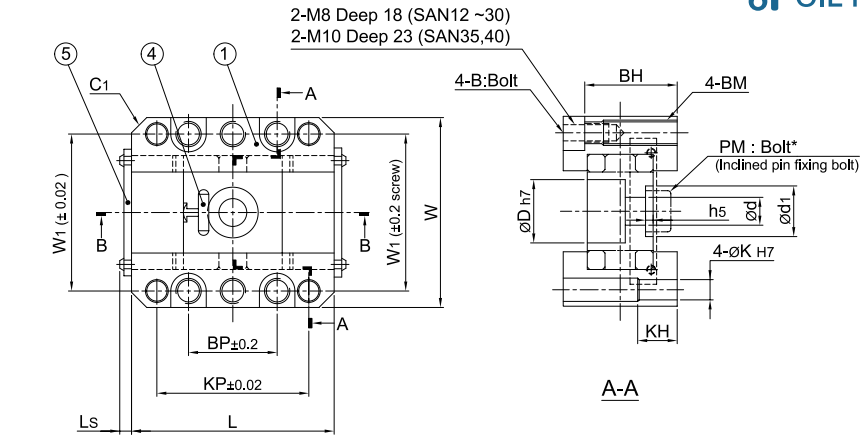
แบบใหม่ - New Designs

| Types                 |                                    |                 | Model                                                                                     | Size D |    |    |    |    |    |    |      | Page |
|-----------------------|------------------------------------|-----------------|-------------------------------------------------------------------------------------------|--------|----|----|----|----|----|----|------|------|
|                       |                                    |                 |                                                                                           | 12     | 16 | 20 | 25 | 30 | 35 | 40 |      |      |
| แบบใหม่ - New Designs | Slide Core Units                   | Fixed Type      | 25SAN    | ✓      | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | P.61 |      |
|                       |                                    | Adjustable Type | 25SAA    | ✓      | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | P.62 |      |
|                       | Compact Slide Core Units           | Fixed Type      | 25SCN    | ✓      | ✓  | -  | ✓  | -  | -  | -  | P.63 |      |
|                       |                                    | Adjustable Type | 25SCA    | ✓      | ✓  | -  | ✓  | -  | -  | -  | P.64 |      |
|                       | Support Guide Pin Slide Core Units | Fixed Type      | 25DSAN   | ✓      | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | P.65 |      |
|                       |                                    | Adjustable Type | 25DSAA  | ✓      | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | P.67 |      |

แบบเดิม | Old Designs

| Types                     |                                    |                 | Model                                                                                        | Size D |    |    |    |    |    |    |    |    |    | Page |
|---------------------------|------------------------------------|-----------------|----------------------------------------------------------------------------------------------|--------|----|----|----|----|----|----|----|----|----|------|
|                           |                                    |                 |                                                                                              | 8      | 10 | 12 | 16 | 20 | 25 | 30 | 35 | 40 | 45 |      |
| แบบดั้งเดิม - Old Designs | Slide Units for Loose Core         | Fixed Type      | 25SOCU-S  | ✓      | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | P.73 |
|                           |                                    | Fixed Type      | 25SOCU-F  | ✓      | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | P.75 |
|                           |                                    | Adjustable Type | 25SOCU-M  | ✓      | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | P.76 |
|                           | Compact Slide Units for Loose Core | Fixed Type      | 25RSCU-F  | -      | -  | -  | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | -  | P.77 |
|                           |                                    | Adjustable Type | 25RSCU-M  | -      | -  | -  | ✓  | ✓  | ✓  | ✓  | ✓  | ✓  | -  | P.78 |

Model: 25SAN



ORDER  
EXAMPLE

Model D - θ  
25SAN20-5

| No. | Part Name           | Materials                       |
|-----|---------------------|---------------------------------|
| 1   | Slide Base          | S50C                            |
| 2   | Inclined Pin Holder | SCM440                          |
| 3   | Slide Plate         | Copper Alloy with Oil Free (TM) |
| 4   | Key                 | S45C                            |
| 5   | Spacer              | SS400                           |

| Model | D  | θ<br>1° increment | W   | W1 | L   | BP | KP | H       |          |          | G       |          |          | h3 |
|-------|----|-------------------|-----|----|-----|----|----|---------|----------|----------|---------|----------|----------|----|
|       |    |                   |     |    |     |    |    | 0 - 10° | 11 - 15° | 16 - 20° | 0 - 10° | 11 - 15° | 16 - 20° |    |
| 25SAN | 12 | 0 - 20            | 56  | 45 | 55  | 21 | 42 | 35      | 40       | 46       | 17.5    | 20.0     | 23.0     | 10 |
|       | 16 |                   | 60  | 48 | 65  | 25 | 46 | 36      | 43       | 49       | 18.0    | 21.5     | 24.5     | 11 |
|       | 20 |                   | 68  | 55 | 70  | 25 | 50 | 43      | 48       | 55       | 21.5    | 24.0     | 27.5     | 13 |
|       | 25 |                   | 75  | 62 | 80  | 35 | 60 | 45      | 53       | 61       | 22.5    | 26.5     | 30.5     | 15 |
|       | 30 |                   | 81  | 68 | 95  | 50 | 75 | 54      | 61       | 71       | 27.0    | 30.5     | 35.5     | 17 |
|       | 35 |                   | 98  | 81 | 110 | 50 | 85 | 60      | 69       | 81       | 30.0    | 34.5     | 40.5     | 20 |
|       | 40 |                   | 105 | 88 | 120 | 60 | 95 | 64      | 76       | 89       | 32.0    | 38.0     | 44.5     | 22 |

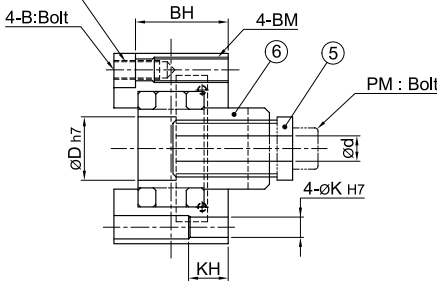
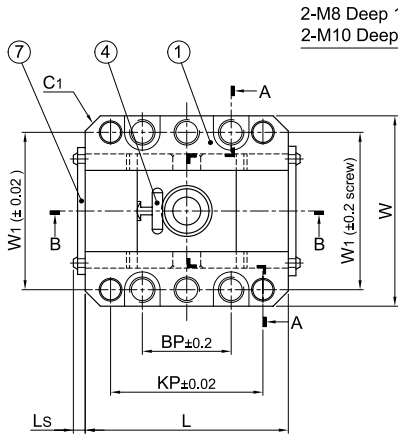
| Model | D  | θ<br>1° increment | L1 | S  | B   | BH      |          |          | BM  | K  | KH | D1   | d   | d1 | h5  |
|-------|----|-------------------|----|----|-----|---------|----------|----------|-----|----|----|------|-----|----|-----|
|       |    |                   |    |    |     | 0 - 10° | 11 - 15° | 16 - 20° |     |    |    |      |     |    |     |
| 25SAN | 12 | 0 - 20            | 35 | 20 | M6  | 28.5    | 33.5     | 39.5     | M8  | 6  | 15 | 11.0 | 5.5 | -  | -   |
|       | 16 |                   | 40 | 20 |     | 29.5    | 36.5     | 42.5     |     |    |    | 15.0 | 9   | 16 | 3   |
|       | 20 |                   | 40 | 24 | M8  | 34.5    | 39.5     | 46.5     | M10 | 8  | 20 | 18.0 | 11  | 20 | 5.5 |
|       | 25 |                   | 45 | 26 |     | 36.5    | 44.5     | 52.5     |     |    |    | 22.0 |     |    |     |
|       | 30 |                   | 55 | 30 |     | 45.5    | 52.5     | 62.5     |     |    |    | 27.5 |     |    |     |
|       | 35 |                   | 70 | 34 | M10 | 49.5    | 58.5     | 70.5     | M12 | 10 | 27 | 32.5 | 13  | 26 | 5.5 |
|       | 40 |                   | 80 | 38 |     | 53.5    | 65.5     | 78.5     |     |    |    | 37.5 |     |    |     |

| Model | D  | θ<br>1° increment | C1  | C2 | Ls   | Notch of inclined Pin |         | Installation position of spacer |   |
|-------|----|-------------------|-----|----|------|-----------------------|---------|---------------------------------|---|
|       |    |                   |     |    |      | h4                    | PM      | A                               | B |
| 25SAN | 12 | 0 - 20            | 5   | -  | 4.65 | 13                    | M5      | 0 - 20°                         | - |
|       | 16 |                   | 14  |    |      | M8                    |         |                                 |   |
|       | 20 |                   | 5   | 16 |      | M10                   | 4 - 20° | 0 - 3°                          |   |
|       | 25 |                   |     | 18 |      |                       |         |                                 |   |
|       | 30 |                   |     | 20 | M12  | 0 - 20°               | -       |                                 |   |
|       | 35 |                   | 5.2 | 23 |      |                       |         |                                 |   |
|       | 40 |                   |     | 25 |      |                       |         |                                 |   |

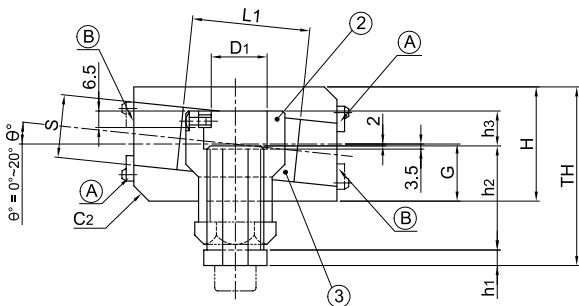
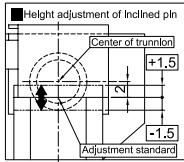
## Slide Core Guide Units (Adjustable Type) - สไลด์คอร์ รูนปรับได้

**Oil Free™**

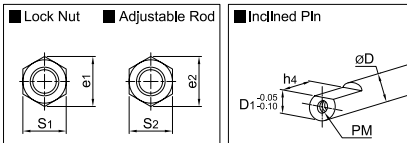
Model: 25SAA



A-A



B-B



| No. | Part Name           | Materials                       |
|-----|---------------------|---------------------------------|
| 1   | Slide Base          | S50C                            |
| 2   | Inclined Pin Holder | SCM440                          |
| 3   | Slide Plate         | Copper Alloy with Oil Free (TM) |
| 4   | Key                 | S45C                            |
| 5   | Adjustable Rod      | S45C                            |
| 6   | Lock Nut            | S45C                            |
| 7   | Spacer              | SS400                           |

ORDER EXAMPLE Model D - θ  
25SAA20-5

| Model | D  | θ<br>1° increment | W   | W1 | L   | BP | KP | H       |          |          | h1 | h2      |          |          |
|-------|----|-------------------|-----|----|-----|----|----|---------|----------|----------|----|---------|----------|----------|
|       |    |                   |     |    |     |    |    | 0 ~ 10° | 11 ~ 15° | 16 ~ 20° |    | 0 ~ 10° | 11 ~ 15° | 16 ~ 20° |
| 25SAA | 12 | 0 ~ 20            | 56  | 45 | 55  | 21 | 42 | 35      | 40       | 46       | 6  | 33      | 38       | 43       |
|       | 16 |                   | 60  | 48 | 65  | 25 | 46 | 36      | 43       | 49       |    |         | 43       | 48       |
|       | 20 |                   | 68  | 55 | 70  | 25 | 50 | 43      | 48       | 55       |    | 36      | 46       | 51       |
|       | 25 |                   | 75  | 62 | 80  | 35 | 60 | 45      | 53       | 61       |    | 39      | 39       | 39       |
|       | 30 |                   | 81  | 68 | 95  | 50 | 75 | 54      | 61       | 71       |    | 41      | 41       | 41       |
|       | 35 |                   | 98  | 81 | 110 | 50 | 85 | 60      | 69       | 81       |    | 50      | 50       | 50       |
|       | 40 |                   | 105 | 88 | 120 | 60 | 95 | 64      | 76       | 89       |    | 52      | 52       | 52       |

| Model | D  | θ<br>1° increment | TH      |          |          | G       |          |          | h3 | L1 | S  | S1 | e1   | S2 | e2   |
|-------|----|-------------------|---------|----------|----------|---------|----------|----------|----|----|----|----|------|----|------|
|       |    |                   | 0 ~ 10° | 11 ~ 15° | 16 ~ 20° | 0 ~ 10° | 11 ~ 15° | 16 ~ 20° |    |    |    |    |      |    |      |
| 25SAA | 12 | 0 ~ 20            | 58.5    | 66.0     | 74.0     | 17.5    | 20.0     | 23.0     | 10 | 35 | 20 | 17 | 19.6 | 12 | 13.9 |
|       | 16 |                   | 59.0    | 72.5     | 80.5     | 18.0    | 21.5     | 24.5     | 11 | 40 | 20 | 21 | 24.2 | 16 | 18.5 |
|       | 20 |                   | 65.5    | 78.0     | 86.5     | 21.5    | 24.0     | 27.5     | 13 | 40 | 24 |    |      |    |      |
|       | 25 |                   | 69.5    | 73.5     | 77.5     | 22.5    | 26.5     | 30.5     | 15 | 45 | 26 | 24 | 27.7 | 19 | 21.9 |
|       | 30 |                   | 76.0    | 79.5     | 84.5     | 27.0    | 30.5     | 35.5     | 17 | 55 | 30 |    |      |    |      |
|       | 35 |                   | 88.0    | 92.5     | 98.5     | 30.0    | 34.5     | 40.5     | 20 | 70 | 34 | 27 | 31.2 | 21 | 24.2 |
|       | 40 |                   | 92.0    | 98.0     | 104.5    | 32.0    | 38.0     | 44.5     | 22 | 80 | 38 |    |      |    |      |

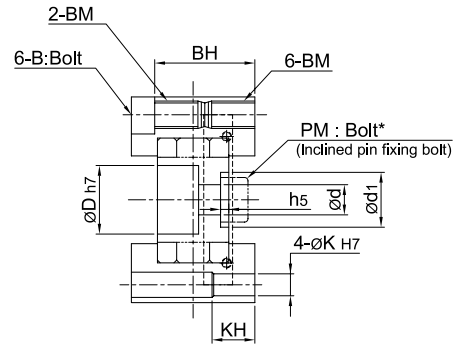
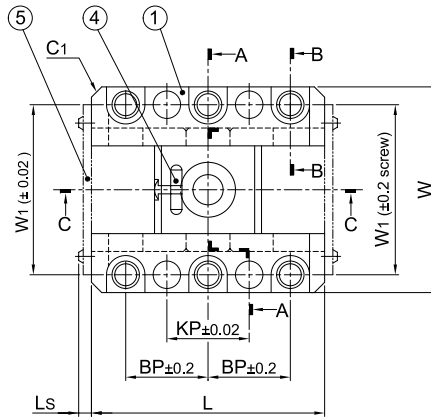
| Model | D  | θ<br>1° increment | B   | BH      |          |          | BM  | K  | KH | D1   | d   | C1 | C2 | LS   | Notch of inclined Pin |     | Installation position of spacer |        |
|-------|----|-------------------|-----|---------|----------|----------|-----|----|----|------|-----|----|----|------|-----------------------|-----|---------------------------------|--------|
|       |    |                   |     | 0 ~ 10° | 11 ~ 15° | 16 ~ 20° |     |    |    |      |     |    |    |      | h4                    | PM  | A                               | B      |
| 25SAA | 12 | 0 ~ 20            | M6  | 28.5    | 33.5     | 39.5     | M8  | 6  | 15 | 11.0 | 5.5 | 5  | -  | 4.65 | 13                    | M5  | 0 ~ 20°                         | -      |
|       | 16 |                   |     | 29.5    | 36.5     | 42.5     |     |    |    | 15.0 | 9   |    |    |      | 14                    | M8  |                                 |        |
|       | 20 |                   | M8  | 34.5    | 39.5     | 46.5     | M10 | 8  | 20 | 18.0 | 11  | 6  | 6  | 5.2  | 16                    | M10 | 4 ~ 20°                         | 0 ~ 3° |
|       | 25 |                   |     | 36.5    | 44.5     | 52.5     |     |    |    | 22.0 |     |    |    |      | 18                    |     |                                 |        |
|       | 30 |                   |     | 45.5    | 52.5     | 62.5     |     |    |    | 27.5 |     |    |    |      | 20                    |     |                                 |        |
|       | 35 |                   | M10 | 49.5    | 58.5     | 70.5     | M12 | 10 | 27 | 32.5 | 13  | 6  | 6  | 5.2  | 23                    | M12 | 0 ~ 20°                         | -      |
|       | 40 |                   |     | 53.5    | 65.5     | 78.5     |     |    |    | 37.5 |     |    |    |      | 25                    |     |                                 |        |

# ชุดสไลด์คอร์

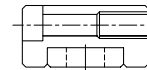
Compact Slide Core Units (Fixed Type) - คอมแพ็คสไลด์คอร์ รุ่นตายตัว

FOIL FREE™

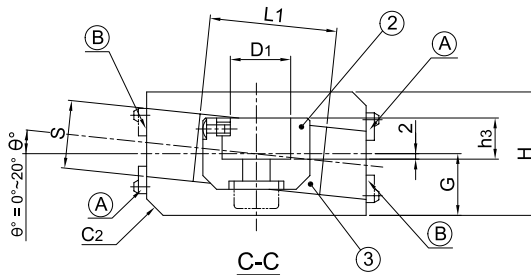
Model: 25SCN



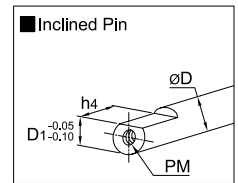
A-A



B-B



C-C



| No. | Part Name           | Materials                       |
|-----|---------------------|---------------------------------|
| 1   | Slide Base          | S50C                            |
| 2   | Inclined Pin Holder | SCM440                          |
| 3   | Slide Plate         | Copper Alloy with Oil Free (TM) |
| 4   | Key                 | S45C                            |
| 5   | Spacer (optional)   | SS400                           |

| ORDER   | Model     | D | θ | (-S) |
|---------|-----------|---|---|------|
| EXAMPLE | 25SCN20-5 |   |   |      |

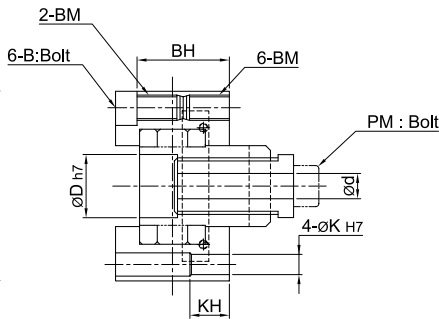
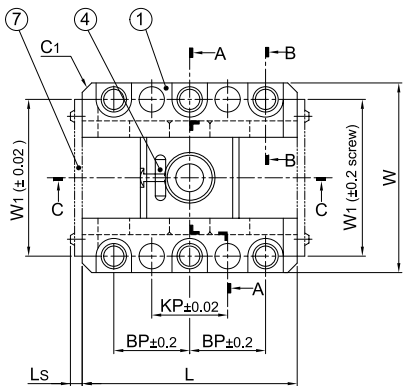
เติม -S หากต้องการ Spacer  
Add -S for optional Spacer

| Model | D  | θ<br>1° increment | W  | W1 | L  | BP | KP | H       |          |          | G       |          |          | h3 |
|-------|----|-------------------|----|----|----|----|----|---------|----------|----------|---------|----------|----------|----|
|       |    |                   |    |    |    |    |    | 0 - 10° | 11 - 15° | 16 - 20° | 0 - 10° | 11 - 15° | 16 - 20° |    |
| 25SCN | 16 | 0 - 20            | 56 | 46 | 65 | 25 | 25 | 36      | 43       | 49       | 18.0    | 21.5     | 24.5     | 11 |
|       | 20 |                   | 64 | 52 | 70 |    |    | 40      | 48       | 55       | 20.0    | 24.0     | 2.5      | 13 |
|       | 25 |                   | 71 | 59 | 80 |    |    | 45      | 53       | 61       | 22.5    | 26.5     | 30.5     | 15 |

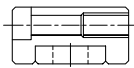
| Model | D  | θ<br>1° increment | L1 | S  | B  | BH      |          |          | BM | K | KH | D1 | d  | d1 | h5  |
|-------|----|-------------------|----|----|----|---------|----------|----------|----|---|----|----|----|----|-----|
|       |    |                   |    |    |    | 0 - 10° | 11 - 15° | 16 - 20° |    |   |    |    |    |    |     |
| 25SCN | 16 | 0 - 20            | 40 | 20 | M6 | 29.5    | 36.5     | 42.5     | M8 | 6 | 15 | 15 | 9  | 16 | 3   |
|       | 20 |                   | 40 | 24 |    | 34.5    | 39.5     | 46.5     |    | 8 | 20 | 18 | 11 | 20 | 5.5 |
|       | 25 |                   | 45 | 26 |    | 36.5    | 44.5     | 52.5     |    |   |    | 22 |    |    |     |

| Model | D  | θ<br>1° increment | C1 | C2 | Ls   | Notch of inclined Pin |     | Installation position of spacer |        |
|-------|----|-------------------|----|----|------|-----------------------|-----|---------------------------------|--------|
|       |    |                   |    |    |      | h4                    | PM  | A                               | B      |
| 25SCN | 16 | 0 - 20            | 4  | -  | 4.65 | 14                    | M8  | 0 - 20°                         | -      |
|       | 20 |                   | 3  | 4  |      | 16                    | M10 | 4 - 20°                         | 0 - 3° |
|       | 25 |                   | 5  | 5  |      | 18                    |     |                                 |        |

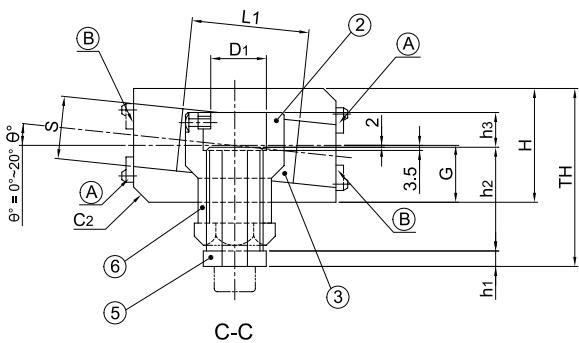
Model: 25SCA



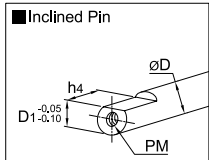
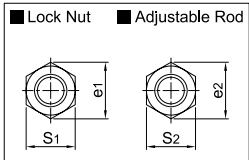
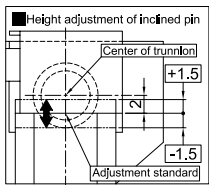
A-A



B-B



C-C



| No. | Part Name           | Materials                       |
|-----|---------------------|---------------------------------|
| 1   | Slide Base          | S50C                            |
| 2   | Inclined Pin Holder | SCM440                          |
| 3   | Slide Plate         | Copper Alloy with Oil Free (TM) |
| 4   | Key                 | S45C                            |
| 5   | Adjustable Rod      | S45C                            |
| 6   | Lock Nut            | S45C                            |
| 7   | Spacer (optional)   | SS400                           |

ORDER  
EXAMPLE

Model D - Ø (-S)  
25SCA20-5

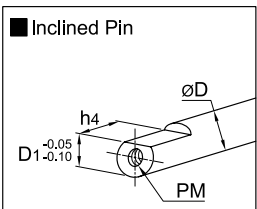
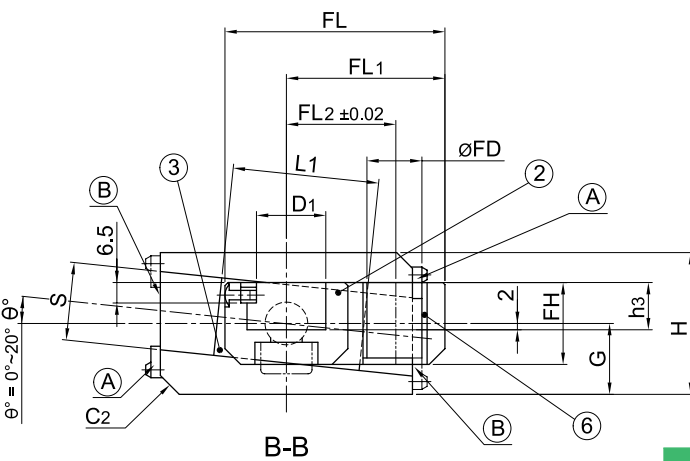
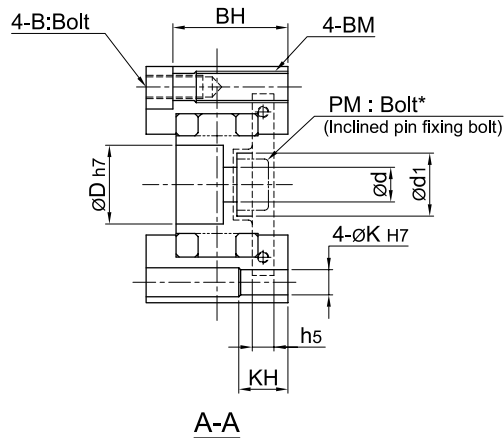
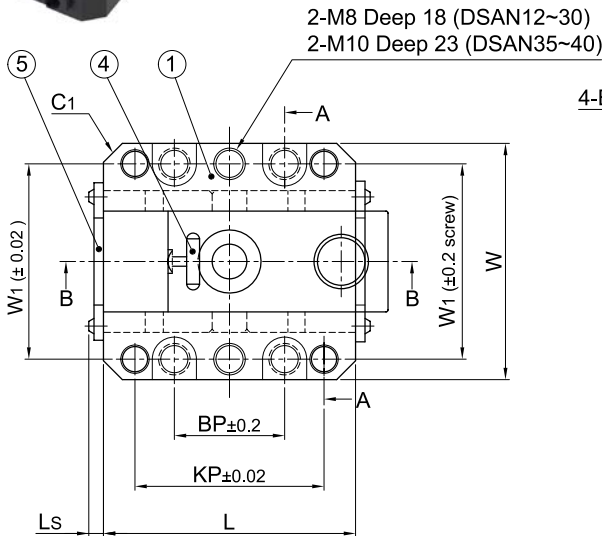
เติม -S หากต้องการ Spacer  
Add -S for optional Spacer

| Model | D  | Ø<br>1° Increment | W  | W1 | L  | BP | KP | H       |          |          | h1 | h2      |          |          |
|-------|----|-------------------|----|----|----|----|----|---------|----------|----------|----|---------|----------|----------|
|       |    |                   |    |    |    |    |    | 0 - 10° | 11 - 15° | 16 - 20° |    | 0 - 10° | 11 - 15° | 16 - 20° |
| 25SCA | 16 | 0 - 20            | 56 | 46 | 65 | 25 | 25 | 36      | 43       | 49       | 6  | 33      | 43       | 48       |
|       | 20 |                   | 64 | 52 | 70 | 25 | 25 | 43      | 48       | 55       |    | 36      | 46       | 51       |
|       | 25 |                   | 71 | 59 | 80 | 30 | 30 | 45      | 53       | 61       |    | 39      | 39       | 39       |

| Model | D  | Ø<br>1° Increment | TH      |          |          | G       |          |          | h3 | L1 | S  | S1 | e1   | S2 | e2   |
|-------|----|-------------------|---------|----------|----------|---------|----------|----------|----|----|----|----|------|----|------|
|       |    |                   | 0 - 10° | 11 - 15° | 16 - 20° | 0 - 10° | 11 - 15° | 16 - 20° |    |    |    |    |      |    |      |
| 25SCA | 16 | 0 - 20            | 59.0    | 72.5     | 80.5     | 18.0    | 21.5     | 24.5     | 11 | 40 | 20 | 21 | 24.2 | 16 | 18.5 |
|       | 20 |                   | 64.0    | 78.0     | 86.5     | 20.0    | 24.0     | 27.5     | 13 | 40 | 24 | 24 | 27.7 | 19 | 21.9 |
|       | 25 |                   | 69.5    | 73.5     | 77.5     | 22.5    | 26.5     | 30.5     | 15 | 45 | 26 | 24 | 27.7 | 19 | 21.9 |

| Model | D  | Ø<br>1° Increment | B  | BH      |          |          | BM | K | KH | D1 | d  | C1 | C2 | LS   | Notch of inclined Pin |     | Installation position of spacer |        |
|-------|----|-------------------|----|---------|----------|----------|----|---|----|----|----|----|----|------|-----------------------|-----|---------------------------------|--------|
|       |    |                   |    | 0 - 10° | 11 - 15° | 16 - 20° |    |   |    |    |    |    |    |      | h4                    | PM  | A                               | B      |
| 25SCA | 16 | 0 - 20            | M6 | 29.5    | 36.5     | 42.5     | M8 | 6 | 15 | 15 | 9  | 4  | -  | 4.65 | 14                    | M8  | 0 - 20°                         | -      |
|       | 20 |                   |    | 33.5    | 41.5     | 48.5     |    | 8 | 20 | 18 | 11 | 3  | 4  |      | 16                    | M10 | 4 - 20°                         | 0 - 3° |
|       | 25 |                   |    | 38.5    | 46.5     | 54.5     |    |   |    | 22 | 11 | 5  | 5  |      | 18                    |     |                                 |        |

Model: 25DSAN



| No. | Part Name           | Materials                       |
|-----|---------------------|---------------------------------|
| 1   | Slide Base          | S50C                            |
| 2   | Inclined Pin Holder | SCM440                          |
| 3   | Slide Plate         | Copper Alloy with Oil Free (TM) |
| 4   | Key                 | S45C                            |
| 5   | Spacer              | SS400                           |
| 6   | Guide Bush          | Metal Polymer Bush              |



ORDER  
EXAMPLE

Model D -  $\theta$   
25DSAN20-5

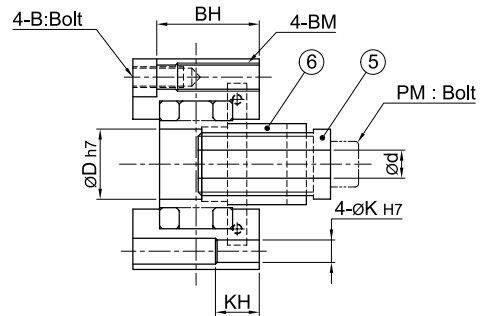
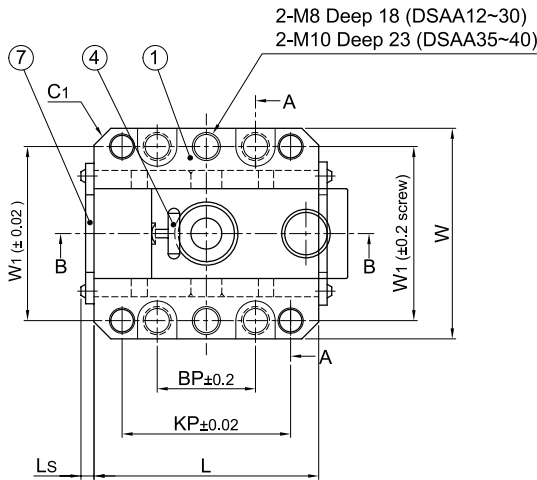
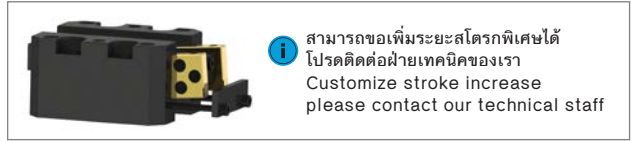
| Model  | D  | $\theta$<br>1° increment | FD |                  | W   | W1 | L   | BP | KP | H       |          |          | G       |          |          |
|--------|----|--------------------------|----|------------------|-----|----|-----|----|----|---------|----------|----------|---------|----------|----------|
|        |    |                          |    |                  |     |    |     |    |    | 0 - 10° | 11 - 15° | 16 - 20° | 0 - 10° | 11 - 15° | 16 - 20° |
| 25DSAN | 12 | 0 - 20                   | 10 | +0.068<br>+0.000 | 56  | 45 | 55  | 21 | 42 | 35      | 40       | 46       | 17.5    | 20.0     | 23.0     |
|        | 16 |                          | 12 |                  | 60  | 48 | 65  | 25 | 46 | 36      | 43       | 49       | 18.0    | 21.5     | 24.5     |
|        | 20 |                          | 16 |                  | 68  | 55 | 70  | 25 | 50 | 43      | 48       | 55       | 21.5    | 24.0     | 27.5     |
|        | 25 |                          | 20 | +0.081<br>+0.000 | 75  | 62 | 80  | 35 | 60 | 45      | 53       | 61       | 22.5    | 26.5     | 30.5     |
|        | 30 |                          | 25 |                  | 81  | 68 | 95  | 50 | 75 | 54      | 61       | 71       | 27.0    | 30.5     | 35.5     |
|        | 35 |                          | 30 | +0.085<br>+0.000 | 98  | 81 | 110 | 50 | 85 | 60      | 69       | 81       | 30.0    | 34.5     | 40.5     |
|        | 40 |                          | 35 |                  | 105 | 88 | 120 | 60 | 95 | 64      | 76       | 89       | 32.0    | 38.0     | 44.5     |

| Model  | D  | $\theta$<br>1° increment | h3 | L1 | S  | B   | BH      |          |          | BM  | K  | KH | D1   | d   | d1 | h5  |
|--------|----|--------------------------|----|----|----|-----|---------|----------|----------|-----|----|----|------|-----|----|-----|
|        |    |                          |    |    |    |     | 0 - 10° | 11 - 15° | 16 - 20° |     |    |    |      |     |    |     |
| 25DSAN | 12 | 0 - 20                   | 10 | 35 | 20 | M6  | 28.5    | 33.5     | 39.5     | M8  | 6  | 15 | 11.0 | 5.5 | -  | -   |
|        | 16 |                          | 11 | 40 | 20 |     | 29.5    | 36.5     | 42.5     |     |    |    | 15.0 | 9   | 16 | 3   |
|        | 20 |                          | 13 | 40 | 24 | M8  | 34.5    | 39.5     | 46.5     | M10 | 8  | 20 | 18.0 | 11  | 20 | 5.5 |
|        | 25 |                          | 15 | 45 | 26 |     | 36.5    | 44.5     | 52.5     |     |    |    | 22.0 |     |    | 3.5 |
|        | 30 |                          | 17 | 55 | 30 |     | 45.5    | 52.5     | 62.5     |     |    |    | 27.5 |     |    |     |
|        | 35 |                          | 20 | 70 | 34 | M10 | 49.5    | 58.5     | 70.5     | M12 | 10 | 27 | 32.5 | 13  | 26 | 5.5 |
|        | 40 |                          | 22 | 80 | 38 |     | 53.5    | 65.5     | 78.5     |     |    |    | 37.5 |     |    |     |

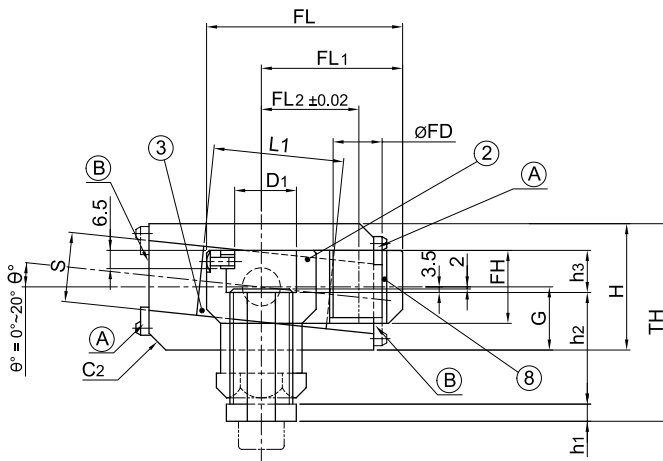
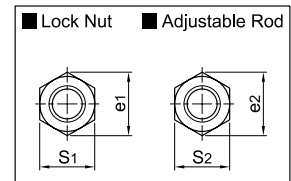
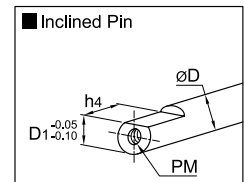
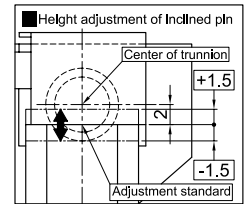
| Model  | D  | θ<br>1° increment | C1  | C2 | Ls   | Notch of inclined Pin |     | Installation position of spacer |        | FL | FL1  | FL2   | FH    | Bush  |
|--------|----|-------------------|-----|----|------|-----------------------|-----|---------------------------------|--------|----|------|-------|-------|-------|
|        |    |                   |     |    |      | h4                    | PM  | A                               | B      |    |      |       |       |       |
| 25DSAN | 12 | 0 - 20            | 5   | -  | 4.65 | 13                    | M5  | 0 - 20°                         | -      | 44 | 31.5 | 20    | 16    | 10-15 |
|        | 16 |                   | 6   |    |      | 14                    | M8  |                                 |        | 54 | 39.5 | 25    | 18    | 12-15 |
|        | 20 |                   |     | 5  |      | 16                    | M10 | 4 - 20°                         | 0 - 3° | 64 | 47   | 30    | 22    | 16-20 |
|        | 25 |                   | 18  |    |      | 74                    |     |                                 |        | 55 | 35   | 26    | 20-25 |       |
|        | 30 |                   | 5.2 | 20 | M12  | 0 - 20°               | -   | 84                              | 62.5   | 40 | 30   | 25-30 |       |       |
|        | 35 |                   |     | 23 |      |                       |     | 94                              | 70     | 45 | 36   | 30-35 |       |       |
|        | 40 |                   |     | 25 |      |                       |     | 104                             | 77.5   | 50 | 40   | 35-40 |       |       |
|        |    |                   |     |    |      |                       |     |                                 |        |    |      |       |       |       |



Model: 25DSAA



A-A



B-B

| No. | Part Name           | Materials                       |
|-----|---------------------|---------------------------------|
| 1   | Slide Base          | S50C                            |
| 2   | Inclined Pin Holder | SCM440                          |
| 3   | Slide Plate         | Copper Alloy with Oil Free (TM) |
| 4   | Key                 | S45C                            |
| 5   | Adjustable Rod      | S45C                            |
| 6   | Lock Nut            | S45C                            |
| 7   | Spacer              | SS400                           |
| 8   | Guide Bush          | Metal Polymer Bush              |



ORDER  
EXAMPLE

Model D -  $\theta$   
25DSAA20-5



สามารถขอเพิ่มระยะสโตรกพิเศษได้  
โปรดติดต่อฝ่ายเทคนิคของเรา  
Customize stroke increase  
please contact our technical staff

| Model  | D  | θ<br>1° increment | FD |                  | W   | W1 | L   | BP | KP | H       |          |          | h1 | h2      |          |          |
|--------|----|-------------------|----|------------------|-----|----|-----|----|----|---------|----------|----------|----|---------|----------|----------|
|        |    |                   |    |                  |     |    |     |    |    | 0 - 10° | 11 - 15° | 16 - 20° |    | 0 - 10° | 11 - 15° | 16 - 20° |
| 25DSAA | 12 | 0 - 20            | 10 | +0.068<br>+0.000 | 56  | 45 | 55  | 21 | 42 | 35      | 40       | 46       | 6  | 33      | 38       | 43       |
|        | 16 |                   | 12 |                  | 60  | 48 | 65  | 25 | 46 | 36      | 43       | 49       |    |         | 43       | 48       |
|        | 20 |                   | 16 |                  | 68  | 55 | 70  | 25 | 50 | 43      | 48       | 55       |    | 36      | 46       | 51       |
|        | 25 |                   | 20 | +0.081<br>+0.000 | 75  | 62 | 80  | 35 | 60 | 45      | 53       | 61       |    | 39      | 39       | 39       |
|        | 30 |                   | 25 |                  | 81  | 68 | 95  | 50 | 75 | 54      | 61       | 71       |    | 41      | 41       | 41       |
|        | 35 |                   | 30 | +0.085<br>+0.000 | 98  | 81 | 110 | 50 | 85 | 60      | 69       | 81       |    | 50      | 50       | 50       |
|        | 40 |                   | 35 |                  | 105 | 88 | 120 | 60 | 95 | 64      | 76       | 89       |    | 52      | 52       | 52       |

| Model  | D  | $\theta$<br>1° increment | TH      |          |          | G       |          |          | h3 | L1 | S  | S1 | e1   | S2 | e2   |
|--------|----|--------------------------|---------|----------|----------|---------|----------|----------|----|----|----|----|------|----|------|
|        |    |                          | 0 ~ 10° | 11 ~ 15° | 16 ~ 20° | 0 ~ 10° | 11 ~ 15° | 16 ~ 20° |    |    |    |    |      |    |      |
| 25DSAA | 12 | 0 ~ 20                   | 58.5    | 66.0     | 74.0     | 17.5    | 20.0     | 23.0     | 10 | 35 | 20 | 17 | 19.6 | 12 | 13.9 |
|        | 16 |                          | 59.0    | 72.5     | 80.5     | 18.0    | 21.5     | 24.5     | 11 | 40 | 20 | 21 | 24.2 | 16 | 18.5 |
|        | 20 |                          | 65.5    | 78.0     | 86.5     | 21.5    | 24.0     | 27.5     | 13 | 40 | 24 | 24 | 27.7 | 19 | 21.9 |
|        | 25 |                          | 69.5    | 73.5     | 77.5     | 22.5    | 26.5     | 30.5     | 15 | 45 | 26 |    |      |    |      |
|        | 30 |                          | 76.0    | 79.5     | 84.5     | 27.0    | 30.5     | 35.5     | 17 | 55 | 30 | 27 | 31.2 | 21 | 24.2 |
|        | 35 |                          | 88.0    | 92.5     | 98.5     | 30.0    | 34.5     | 40.5     | 20 | 70 | 34 |    |      |    |      |
|        | 40 |                          | 92.0    | 98.0     | 104.5    | 32.0    | 38.0     | 44.5     | 22 | 80 | 38 |    |      |    |      |

| Model  | D  | θ<br>1° increment | B   | BH      |          |          | BM  | K  | KH | D1   | d   | C1 | C2 | LS   | Notch of inclined Pin |     | Installation position of spacer |        |
|--------|----|-------------------|-----|---------|----------|----------|-----|----|----|------|-----|----|----|------|-----------------------|-----|---------------------------------|--------|
|        |    |                   |     | 0 ~ 10° | 11 ~ 15° | 16 ~ 20° |     |    |    |      |     |    |    |      | h4                    | PM  | A                               | B      |
|        |    |                   |     |         |          |          |     |    |    |      |     |    |    |      |                       |     |                                 |        |
| 25DSAA | 12 | 0 ~ 20            | M6  | 28.5    | 33.5     | 39.5     | M8  | 6  | 15 | 11.0 | 5.5 | 5  | -  |      | 13                    | M5  | 0 ~ 20°                         | -      |
|        | 16 |                   |     | 29.5    | 36.5     | 42.5     |     |    |    | 15.0 | 9   |    |    |      | 14                    | M8  |                                 |        |
|        | 20 |                   | M8  | 34.5    | 39.5     | 46.5     | M10 | 8  | 20 | 18.0 | 11  | 6  |    | 4.65 | 16                    | M10 | 4 ~ 20°                         | 0 ~ 3° |
|        | 25 |                   |     | 36.5    | 44.5     | 52.5     |     |    |    | 22.0 |     |    |    |      | 18                    |     |                                 |        |
|        | 30 |                   |     | 45.5    | 52.5     | 62.5     |     |    |    | 27.5 |     |    |    | 20   |                       |     |                                 |        |
|        | 35 |                   | M10 | 49.5    | 58.5     | 70.5     | M12 | 10 | 27 | 32.5 | 13  | 6  |    | 5.2  | 23                    | M12 | 0 ~ 20°                         | -      |
|        | 40 |                   |     | 53.5    | 65.5     | 78.5     |     |    |    | 37.5 |     |    |    |      | 25                    |     |                                 |        |

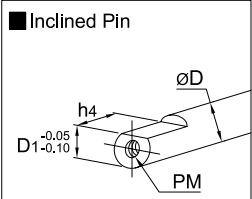
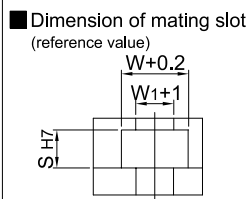
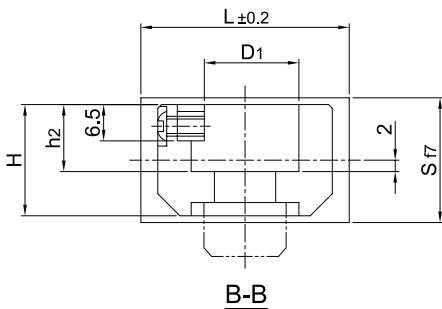
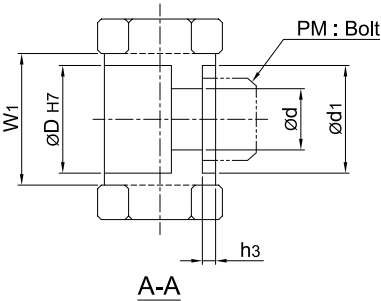
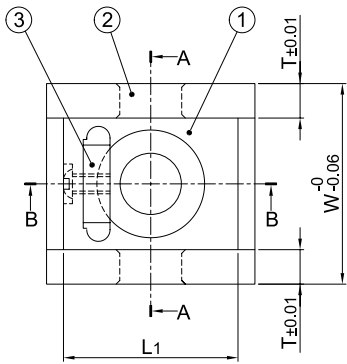
| Model  | D  | $\theta$<br>1° increment | Notch of inclined Pin |     | Installation position of spacer |        | FL  | FL1  | FL2 | FH | Bush  |
|--------|----|--------------------------|-----------------------|-----|---------------------------------|--------|-----|------|-----|----|-------|
|        |    |                          | h4                    | PM  | A                               | B      |     |      |     |    |       |
| 25DSAA | 12 | 0 ~ 20                   | 13                    | M5  | 0 ~ 20°                         | -      | 44  | 31.5 | 20  | 16 | 10-15 |
|        | 16 |                          | 14                    | M8  |                                 |        | 54  | 39.5 | 25  | 18 | 12-15 |
|        | 20 |                          | 16                    | M10 | 4 ~ 20°                         | 0 ~ 3° | 64  | 47   | 30  | 22 | 16-20 |
|        | 25 |                          | 18                    |     |                                 |        | 74  | 55   | 35  | 26 | 20-25 |
|        | 30 |                          | 20                    | M12 | 0 ~ 20°                         | -      | 84  | 62.5 | 40  | 30 | 25-30 |
|        | 35 |                          | 23                    |     |                                 |        | 94  | 70   | 45  | 36 | 30-35 |
|        | 40 |                          | 25                    |     |                                 |        | 104 | 77.5 | 50  | 40 | 35-40 |

ชุดสไลด์คอร์

Slide Core Guide Parts - ไกด์สำหรับสไลด์คอร์



Model: 25SNP  
for Fixed Type  
25SAN & 25SCN



ORDER  
EXAMPLE Model D  
25SNP20

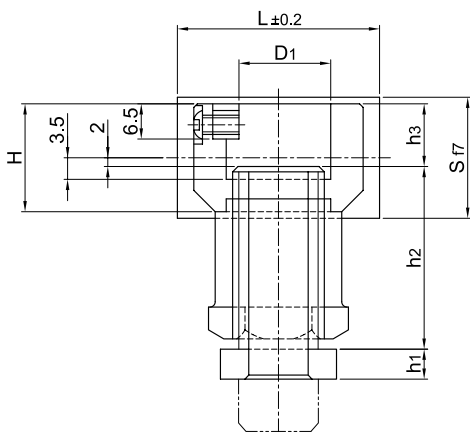
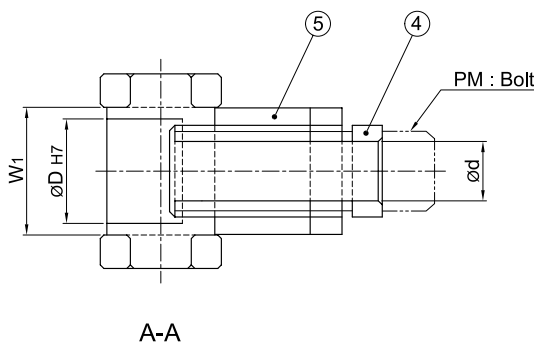
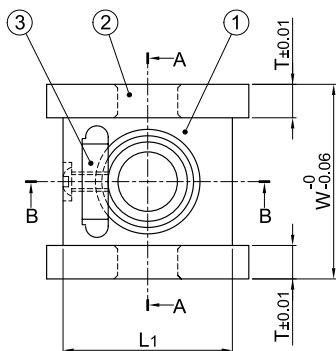
| No. | Part Name           |  Materials |
|-----|---------------------|------------------------------------------------------------------------------------------------|
| 1   | Inclined Pin Holder | SCM440                                                                                         |
| 2   | Slide Plate         | Copper Alloy with Oil Free (TM)                                                                |
| 3   | Key                 | S45C                                                                                           |

| Model | D  | W  | W1 | T   | L  | L1 | S f7 | H                | h2               | h3 | D1   | d    | d1   | Notch of inclined Pin |    |     |
|-------|----|----|----|-----|----|----|------|------------------|------------------|----|------|------|------|-----------------------|----|-----|
|       |    |    |    |     |    |    |      |                  |                  |    |      |      |      | h4                    | PM |     |
| 25SNP | 12 | 30 | 17 | 6.5 | 35 | 25 | 20   | -0.020<br>-0.041 | 16               | 10 | -    | 11   | 5.5  | -                     | 13 | M5  |
|       | 16 | 33 | 20 |     | 40 | 29 |      |                  | 18               | 11 | 3    | 15   | 9    | 16                    | 14 | M8  |
|       | 20 | 38 | 25 |     |    | 34 |      |                  | 24               | 22 | 13   | 5.5  | 18   | 11                    | 20 | 16  |
|       | 25 | 45 | 31 | 7   | 45 | 38 | 26   |                  | 26               | 15 | 22   |      | 18   |                       |    |     |
|       | 30 | 51 | 36 | 7.5 | 55 | 43 | 30   |                  | 30               | 17 | 3.5  | 27.5 | 20   |                       |    | M12 |
|       | 35 | 60 | 42 | 9   | 70 | 48 | 34   |                  | -0.025<br>-0.050 | 36 | 20   | 5.5  | 32.5 | 23                    |    |     |
|       | 40 | 67 | 47 | 10  | 80 | 53 | 38   | 40               |                  | 22 | 37.5 |      | 25   |                       |    |     |
|       |    |    |    |     |    |    |      |                  |                  |    |      |      |      |                       |    |     |

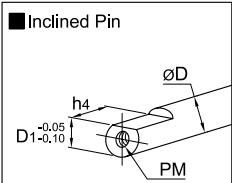
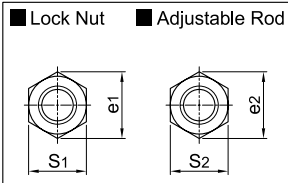
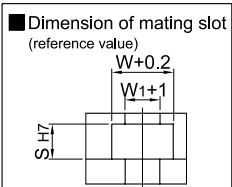
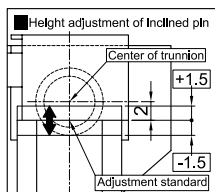
## Slide Core Guide Parts - ไกด์สำหรับสไลด์คอร์

Model: 25SAP  
for Adjustable Type  
25SAA & 25SCA

oF OIL FREE™



**B-B**



| No. | Part Name           | Materials                       |
|-----|---------------------|---------------------------------|
| 1   | Inclined Pin Holder | SCM440                          |
| 2   | Slide Plate         | Copper Alloy with Oil Free (TM) |
| 3   | Key                 | S45C                            |
| 4   | Adjustable Rod      | S45C                            |
| 5   | Lock Nut            | S45C                            |

|                  |         |   |
|------------------|---------|---|
| ORDER<br>EXAMPLE | Model   | D |
|                  | 25SAP20 |   |

| Model | D  | W  | W1 | T   | L  | L1 | S f7             | H  | h1 | h2      |          |          |
|-------|----|----|----|-----|----|----|------------------|----|----|---------|----------|----------|
|       |    |    |    |     |    |    |                  |    |    | 0 - 10° | 11 - 15° | 16 - 20° |
| 25SAP | 12 | 30 | 17 | 6.5 | 35 | 25 | 20               | 16 | 6  | 33      | 38       | 43       |
|       | 16 | 33 | 20 |     | 40 | 29 | -0.020<br>-0.041 | 18 |    |         | 43       | 48       |
|       | 20 | 38 | 25 |     | 34 | 24 |                  | 22 |    | 36      | 46       | 51       |
|       | 25 | 45 | 31 | 7   | 45 | 38 | -0.025<br>-0.050 | 26 |    | 39      | 39       | 39       |
|       | 30 | 51 | 36 | 7.5 | 55 | 43 |                  | 30 |    | 41      | 41       | 41       |
|       | 35 | 60 | 42 | 9   | 70 | 48 |                  | 36 |    | 50      | 50       | 50       |
|       | 40 | 67 | 47 | 10  | 80 | 53 |                  | 40 |    | 52      | 52       | 52       |

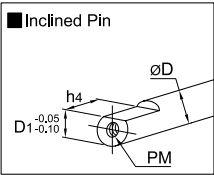
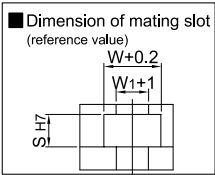
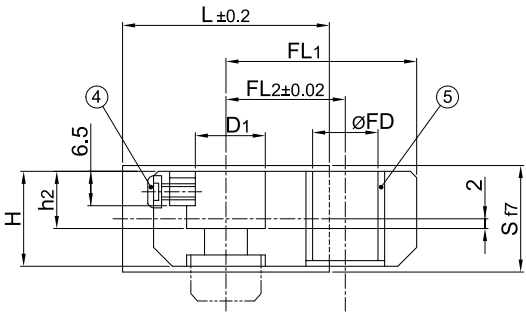
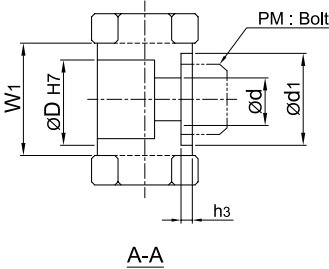
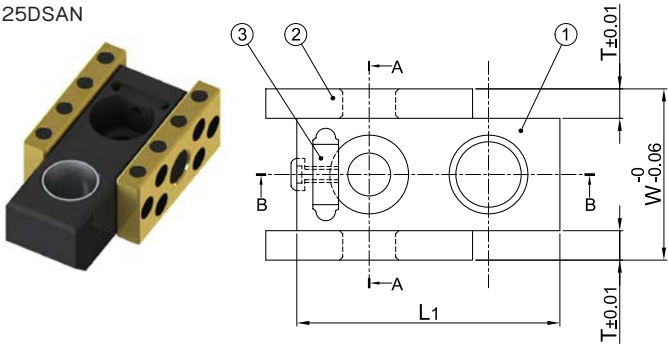
| Model | D  | h3 | S1 | e1   | S2 | e2   | D1   | d   | d1 | Notch of inclined Pin |     |
|-------|----|----|----|------|----|------|------|-----|----|-----------------------|-----|
|       |    |    |    |      |    |      |      |     |    | h4                    | PM  |
| 25SAP | 12 | 10 | 17 | 19.6 | 12 | 13.8 | 11   | 5.5 | -  | 13                    | M5  |
|       | 16 | 11 | 21 | 24.2 | 16 | 18.5 | 15   | 9   | 16 | 14                    | M8  |
|       | 20 | 13 | 24 | 27.7 | 19 | 21.9 | 18   | 11  | 20 | 16                    | M10 |
|       | 25 | 15 |    |      |    |      | 22   |     |    | 18                    |     |
|       | 30 | 17 |    |      |    |      | 27.5 |     |    | 20                    |     |
|       | 35 | 20 | 27 | 31.1 | 21 | 24.2 | 32.5 | 13  | 26 | 23                    | M12 |
|       | 40 | 22 |    |      |    |      | 37.5 |     |    | 25                    |     |

ชุดสไลด์คอร์

Slide Core Guide Parts - ไกด์สำหรับสไลด์คอร์



Model: 25DSNP  
for Fixed Type  
25DSAN



B-B

| No. | Part Name           | Materials                                  |
|-----|---------------------|--------------------------------------------|
| 1   | Inclined Pin Holder | SCM440                                     |
| 2   | Slide Plate         | Copper Alloy with Oil Free <sup>(TM)</sup> |
| 3   | Key                 | S45C                                       |
| 4   | Fixed Screw         | SCM435                                     |
| 5   | Guide Bush          | Metal Polymer Bush                         |

|                  |          |   |
|------------------|----------|---|
| ORDER<br>EXAMPLE | Model    | D |
|                  | 25DSNP20 |   |

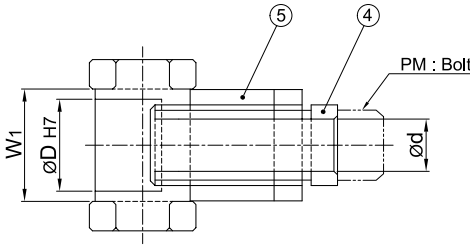
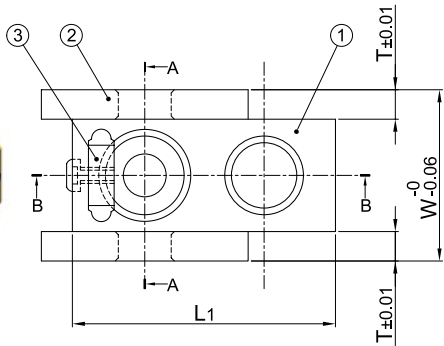
| Model  | D  | FD |                  | W  | W1 | T   | L  | L1  | S f7 |                  | H  | h2 | h3  |
|--------|----|----|------------------|----|----|-----|----|-----|------|------------------|----|----|-----|
| 25DSNP | 12 | 10 | +0.068<br>+0.000 | 30 | 17 | 6.5 | 35 | 44  | 20   | -0.020<br>-0.041 | 16 | 10 | -   |
|        | 16 | 12 |                  | 33 | 20 |     | 40 | 54  |      |                  | 18 | 11 | 3   |
|        | 20 | 16 |                  | 38 | 25 |     |    | 64  |      |                  | 24 | 22 | 13  |
|        | 25 | 20 | +0.081<br>+0.000 | 45 | 31 | 7   | 45 | 74  | 26   |                  | 26 | 15 |     |
|        | 30 | 25 |                  | 51 | 36 | 7.5 | 55 | 84  | 30   |                  | 30 | 17 | 3.5 |
|        | 35 | 30 | +0.085<br>+0.000 | 60 | 42 | 9   | 70 | 94  | 34   | -0.025<br>-0.050 | 36 | 20 | 5.5 |
|        | 40 | 35 |                  | 67 | 47 | 10  | 80 | 104 | 38   |                  | 40 | 22 |     |

| Model  | D  | D1   | d   | d1 | Notch of inclined Pin |     | FL1  | FL2 | Bush  |
|--------|----|------|-----|----|-----------------------|-----|------|-----|-------|
|        |    |      |     |    | h4                    | PM  |      |     |       |
| 25DSNP | 12 | 11   | 5.5 | -  | 13                    | M5  | 31.5 | 20  | 10-15 |
|        | 16 | 15   | 9   | 16 | 14                    | M8  | 39.5 | 25  | 12-15 |
|        | 20 | 18   | 11  | 20 | 16                    | M10 | 47   | 30  | 16-20 |
|        | 25 | 22   |     |    | 18                    |     | 55   | 35  | 20-25 |
|        | 30 | 27.5 |     |    | 20                    |     | 62.5 | 40  | 25-30 |
|        | 35 | 32.5 | 13  | 26 | 23                    | M12 | 70   | 45  | 30-35 |
|        | 40 | 37.5 |     |    | 25                    |     | 77.5 | 50  | 35-40 |

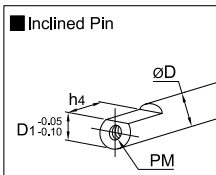
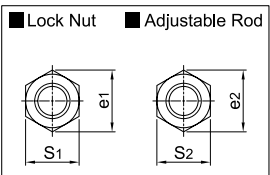
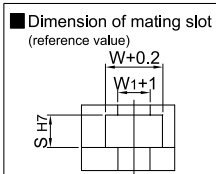
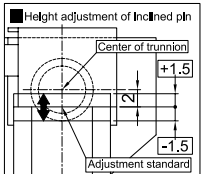
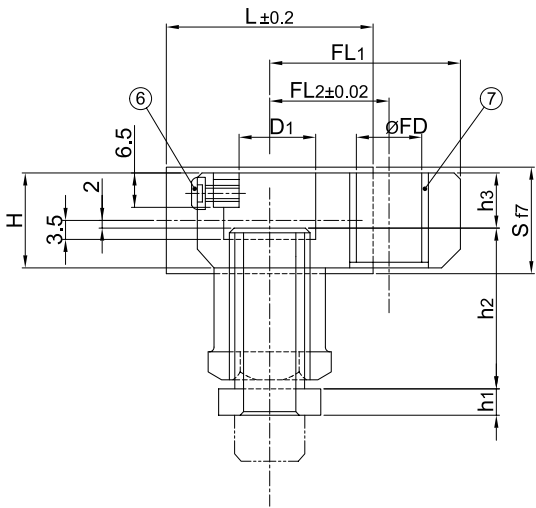
## Slide Core Guide Parts - โถงสำหรับสไลด์คอร์

Oil Free™

Model: 25DSAP  
for Adjustable Type  
25DSAA



A-A



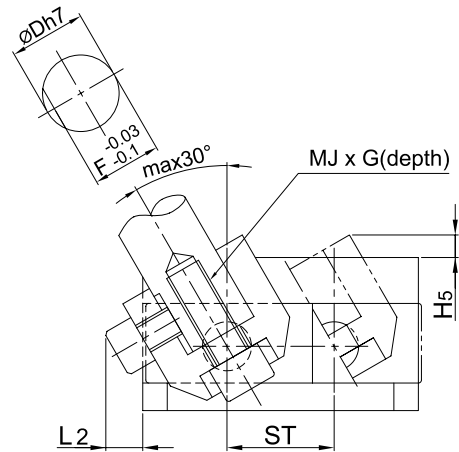
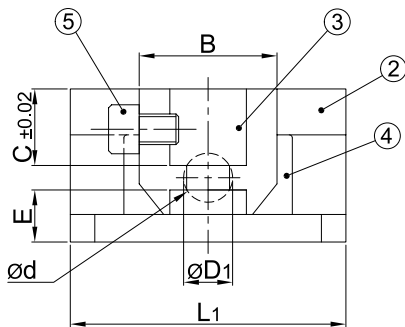
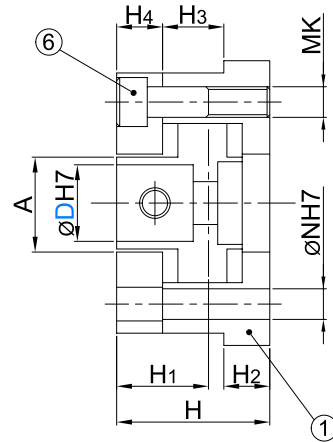
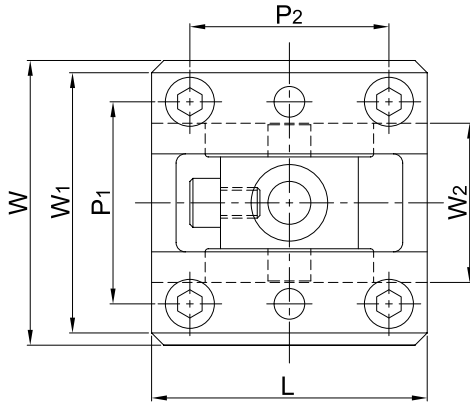
| No. | Part Name           | Materials                       |
|-----|---------------------|---------------------------------|
| 1   | Inclined Pin Holder | SCM440                          |
| 2   | Slide Plate         | Copper Alloy with Oil Free (TM) |
| 3   | Key                 | S45C                            |
| 4   | Adjustable Rod      | S45C                            |
| 5   | Lock Nut            | S45C                            |
| 6   | Fixed Screw         | SCM435                          |
| 7   | Guide Bush          | Metal Polymer Bush              |

ORDER  
EXAMPLE Model D - Ø  
25DSAP20-5

| Model  | D  | Θ<br>1° increment | FD               |                  | W  | W1  | T   | L   | L1 | S f7             |                  | H  | h1 | h2      |          |          |
|--------|----|-------------------|------------------|------------------|----|-----|-----|-----|----|------------------|------------------|----|----|---------|----------|----------|
|        |    |                   |                  |                  |    |     |     |     |    |                  |                  |    |    | 0 ~ 10° | 11 ~ 15° | 16 ~ 20° |
| 25DSAP | 12 | 0 - 20            | 10               | +0.068<br>+0.000 | 30 | 17  | 6.5 | 35  | 44 | 20               | -0.020<br>-0.041 | 16 | 6  | 33      | 38       | 43       |
|        | 12 |                   | 33               |                  | 20 | 40  |     | 54  | 18 |                  |                  | 43 |    |         | 48       |          |
|        | 16 |                   | 38               | 25               | 7  |     | 45  | 64  | 22 | 36               |                  | 46 |    | 51      |          |          |
|        | 20 |                   | +0.081<br>+0.000 | 45               |    | 31  | 45  | 74  | 26 | -0.025<br>-0.050 | 26               | 39 |    | 39      | 39       |          |
|        | 25 |                   |                  | 51               | 36 | 7.5 | 55  | 84  | 30 |                  | 30               | 41 |    | 41      | 41       |          |
|        | 30 |                   | +0.085<br>+0.000 | 60               | 42 | 9   | 70  | 94  | 34 |                  | 36               | 50 |    | 50      | 50       |          |
|        | 35 |                   |                  | 67               | 47 | 10  | 80  | 104 | 38 |                  | 40               | 52 |    | 52      | 52       |          |

| Model  | D  | h3 | S1 | e1   | S2 | e2   | D1   | d   | Notch of inclined Pin |     | FL1  | FL2 | Bush  |
|--------|----|----|----|------|----|------|------|-----|-----------------------|-----|------|-----|-------|
|        |    |    |    |      |    |      |      |     | h4                    | PM  |      |     |       |
| 25DSAP | 12 | 10 | 17 | 19.6 | 12 | 13.9 | 11   | 5.5 | 13                    | M5  | 31.5 | 20  | 10-15 |
|        | 16 | 11 | 21 | 24.2 | 16 | 18.5 | 15   | 9   | 14                    | M8  | 39.5 | 25  | 12-15 |
|        | 20 | 13 | 24 | 27.7 | 19 | 21.9 | 18   | 11  | 16                    | M10 | 47   | 30  | 16-20 |
|        | 25 | 15 |    |      |    |      | 22   |     | 18                    |     | 55   | 35  | 20-25 |
|        | 30 | 17 | 27 | 31.2 | 21 | 24.2 | 27.5 | 13  | 20                    | M12 | 62.5 | 40  | 25-30 |
|        | 35 | 20 |    |      |    |      | 32.5 |     | 23                    |     | 70   | 45  | 30-35 |
|        | 40 | 22 |    |      |    |      | 37.5 |     | 25                    |     | 77.5 | 50  | 35-40 |

Model: 25SOCU-S



| No. | Part Name         | Materials                       |
|-----|-------------------|---------------------------------|
| 1   | Slide Base        | S45C + Tufftride Treatment      |
| 2   | Upper Plate       | S45C + Tufftride Treatment      |
| 3   | Pin Holder        | S45C + Tufftride Treatment      |
| 4   | Slide Plate       | Copper Alloy with Oil Free (TM) |
| 5   | Socket Head Screw | SCM435                          |
| 6   | Socket Head Screw | SCM435                          |

Slide Unit for Loose Core - สไลด์ยูนิต



ORDER  
EXAMPLE

Model **θ**  
25SOCU-S20



| Model    | D  | L   | L1 | L2  | W   | W1  | W2 | P1  | P2  | MK  | N  | ST |
|----------|----|-----|----|-----|-----|-----|----|-----|-----|-----|----|----|
| 25SOCU-S | 8  | 32  | 20 | 3.6 | 33  | 30  | 19 | 24  | 20  | M3  | 3  | 10 |
|          | 10 | 45  | 25 | 4.5 | 45  | 40  | 25 | 32  | 30  | M4  | 4  | 18 |
|          | 12 | 50  | 30 | 5   | 57  | 51  | 31 | 39  | 35  | M6  | 6  | 20 |
|          | 16 | 65  | 40 | 5   | 65  | 58  | 38 | 46  | 40  | M6  | 6  | 25 |
|          | 20 | 80  | 50 | 5   | 80  | 72  | 44 | 56  | 55  | M8  | 8  | 30 |
|          | 25 | 90  | 55 | 6   | 93  | 85  | 52 | 66  | 65  | M10 | 10 | 35 |
|          | 30 | 100 | 60 | 7   | 101 | 93  | 60 | 74  | 70  | M10 | 10 | 40 |
|          | 35 | 120 | 75 | 8   | 120 | 110 | 70 | 85  | 80  | M12 | 10 | 45 |
|          | 40 | 135 | 85 | 8   | 130 | 120 | 80 | 95  | 90  | M12 | 10 | 50 |
|          | 45 | 150 | 95 | 10  | 140 | 130 | 90 | 105 | 110 | M12 | 10 | 55 |

| Model    | D  | d  | D1  | A  | B  | C  | E    | F    | MJ  | G  | H  | H1   | H2 | H3 | H4 | H5   |
|----------|----|----|-----|----|----|----|------|------|-----|----|----|------|----|----|----|------|
| 25SOCU-S | 8  | 7  | 4.5 | 11 | 20 | 8  | 10   | 7    | M4  | 8  | 22 | 12.5 | 5  | 11 | 7  | 10.5 |
|          | 10 | 7  | 5.5 | 15 | 25 | 10 | 12.5 | 9    | M5  | 9  | 27 | 15.5 | 5  | 15 | 8  | 11.3 |
|          | 12 | 10 | 7   | 17 | 25 | 12 | 15   | 11   | M6  | 10 | 32 | 18   | 7  | 16 | 10 | 4    |
|          | 16 | 12 | 9   | 22 | 30 | 16 | 15   | 14.5 | M8  | 12 | 36 | 20   | 8  | 20 | 10 | 5    |
|          | 20 | 14 | 11  | 26 | 40 | 20 | 16   | 18   | M10 | 16 | 42 | 23   | 11 | 22 | 12 | 8    |
|          | 25 | 16 | 14  | 32 | 45 | 25 | 17   | 22.5 | M12 | 20 | 50 | 28   | 15 | 26 | 15 | 8    |
|          | 30 | 18 | 14  | 38 | 50 | 30 | 17   | 27   | M12 | 25 | 55 | 30   | 15 | 30 | 15 | 9    |
|          | 35 | 20 | 14  | 45 | 60 | 35 | 18   | 32   | M12 | 30 | 62 | 35   | 15 | 34 | 18 | 10   |
|          | 40 | 25 | 18  | 55 | 70 | 40 | 19   | 36   | M16 | 35 | 70 | 40   | 15 | 44 | 18 | 12   |
|          | 45 | 30 | 18  | 60 | 80 | 45 | 24   | 40   | M16 | 40 | 80 | 45   | 15 | 50 | 20 | 14   |

Slide Cores

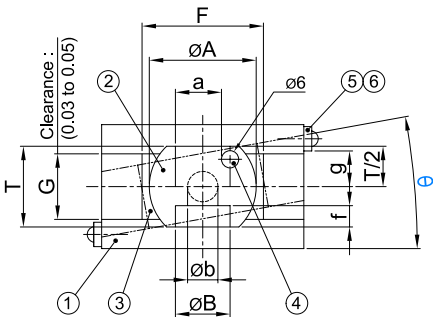
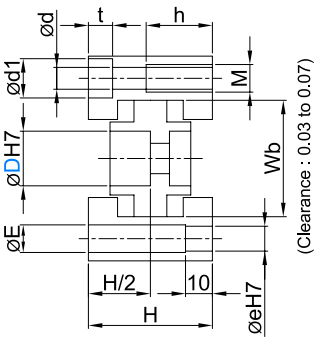
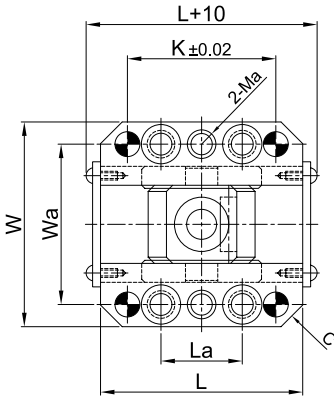


ชุดสไลด์คอร์

Slide Unit for Loose Core (Fixing Type) - สไลด์ยูนิต รูนตายตัว



Model: 25SOCU-F



! ถอด Locking Plate (5) ได้ หากจำเป็น  
Remove Locking Plate (5)  
as required for operation.

| No. | Part Name          |  Materials |
|-----|--------------------|-----------------------------------------------------------------------------------------------|
| 1   | Guid Rail          | S45C                                                                                          |
| 2   | Incline Pin Holder | S45C                                                                                          |
| 3   | Slide Plate        | Copper Alloy + Oil Free (TM)                                                                  |
| 4   | Loosening Lock     | SK5M                                                                                          |
| 5   | Locking Plate      | SS400                                                                                         |
| 6   | Socket Head Screw  | SCM435                                                                                        |

ORDER Model D - Ø  
EXAMPLE 25SOCU-F20-5

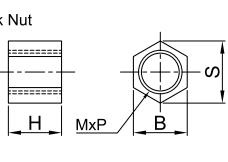
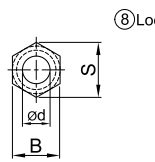
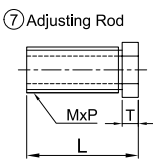
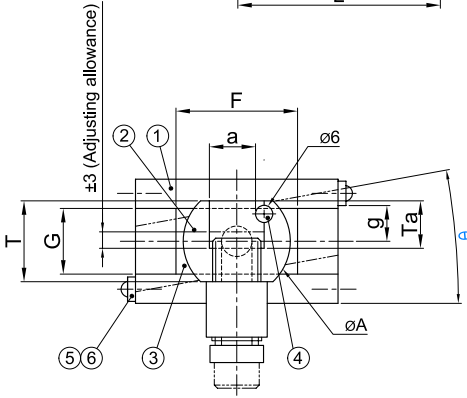
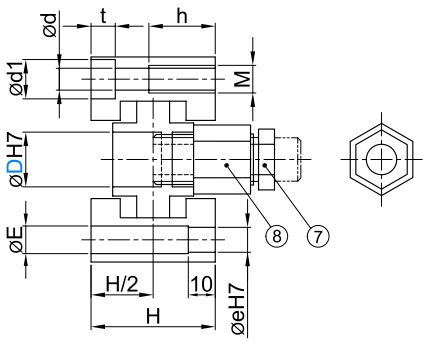
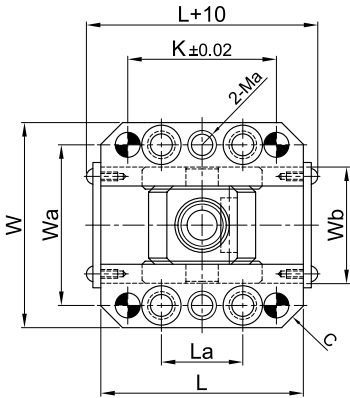
| Model    | D  | Ø<br>1° increment | W   | Wa | L   | La | K  | Ma  | C | H  | e  | E   | d   | d1 | t   |
|----------|----|-------------------|-----|----|-----|----|----|-----|---|----|----|-----|-----|----|-----|
| 25SOCU-F | 8  | 0 - 10            | 41  | 33 | 44  | 12 | 25 | M4  | 3 | 24 | 4  | 5   | 3.4 | 6  | 3.4 |
|          | 10 |                   | 47  | 38 | 50  | 16 | 30 | M5  | 3 | 28 | 5  | 5.5 | 4.5 | 8  | 5   |
|          | 12 |                   | 53  | 42 | 60  | 20 | 40 | M8  | 4 | 36 | 6  | 7   | 6.6 | 11 | 4.8 |
|          | 16 |                   | 64  | 50 | 70  | 25 | 50 | M8  | 6 | 40 | 6  | 6.6 | 6.6 | 11 | 6.5 |
|          | 20 |                   | 76  | 60 | 75  | 30 | 55 | M10 | 8 | 46 | 8  | 9   | 8.6 | 14 | 8.5 |
|          | 25 |                   | 81  | 65 | 85  | 40 | 65 | M10 | 8 | 48 | 8  | 9   | 8.6 | 14 | 8.5 |
|          | 30 |                   | 88  | 72 | 100 | 50 | 80 | M10 | 8 | 54 | 8  | 9   | 8.6 | 14 | 8.5 |
|          | 35 |                   | 100 | 80 | 115 | 50 | 85 | M12 | 8 | 60 | 10 | 11  | 11  | 18 | 6.5 |
|          | 40 |                   | 108 | 88 | 125 | 50 | 85 | M12 | 8 | 65 | 10 | 11  | 11  | 18 | 7   |

| Model    | D  | Ø<br>1° increment | h  | M   | Wb | A  | a   | B  | b  | g   | F  | f    | G  | T  |
|----------|----|-------------------|----|-----|----|----|-----|----|----|-----|----|------|----|----|
| 25SOCU-F | 8  | 0 - 10            | 10 | M4  | 24 | 20 | 7.5 | 10 | 5  | 6.5 | 25 | 5    | 13 | 16 |
|          | 10 |                   | 15 | M5  | 28 | 20 | 8.5 | 12 | 6  | 6.5 | 32 | 4    | 17 | 16 |
|          | 12 |                   | 20 | M8  | 31 | 25 | 10  | 13 | 7  | 8.5 | 40 | 5    | 20 | 20 |
|          | 16 |                   | 20 | M8  | 36 | 30 | 13  | 16 | 9  | 10  | 45 | 6    | 24 | 24 |
|          | 20 |                   | 25 | M10 | 43 | 40 | 17  | 20 | 11 | 13  | 45 | 8    | 24 | 30 |
|          | 25 |                   | 25 | M10 | 48 | 45 | 22  | 25 | 14 | 14  | 50 | 9.5  | 26 | 35 |
|          | 30 |                   | 25 | M10 | 55 | 50 | 27  | 25 | 14 | 15  | 60 | 9    | 30 | 38 |
|          | 35 |                   | 30 | M12 | 44 | 55 | 31  | 25 | 14 | 15  | 70 | 10   | 34 | 40 |
|          | 40 |                   | 30 | M12 | 72 | 60 | 36  | 32 | 18 | 16  | 80 | 11.5 | 38 | 43 |

Slide Unit for Loose Core (Adjusting Type) - สไลด์ยูนิต รูนปรับได้



Model: 25SOCU-M



| No. | Part Name          | Materials                    |
|-----|--------------------|------------------------------|
| 1   | Guid Rail          | S45C                         |
| 2   | Incline Pin Holder | S45C                         |
| 3   | Slide Plate        | Copper Alloy + Oil Free (TM) |
| 4   | Loosening Lock     | SK5M                         |
| 5   | Locking Plate      | SS400                        |
| 6   | Socket Head Screw  | SCM435                       |
| 7   | Adjustable Rod     | S45C                         |
| 8   | Lock Nut           | S45C                         |

ORDER EXAMPLE Model D - θ 25SOCU-M20-5

| Model    | D  | θ<br>1° increment | W   | Wa | L   | La | K  | Ma  | Wb | C | d   | d1  | t   | h  |
|----------|----|-------------------|-----|----|-----|----|----|-----|----|---|-----|-----|-----|----|
| 25SOCU-M | 16 | 0 - 10            | 64  | 50 | 70  | 25 | 50 | M8  | 36 | 6 | 6.6 | 11  | 6.5 | 20 |
|          | 20 |                   | 76  | 60 | 75  | 30 | 55 | M10 | 43 | 8 | 8.6 | 14  | 8.5 | 25 |
|          | 25 |                   | 81  | 65 | 85  | 40 | 65 | M10 | 48 | 8 | 8.6 | 14  | 8.5 | 25 |
|          | 30 |                   | 88  | 72 | 100 | 50 | 80 | M10 | 55 | 8 | 8.6 | 14  | 8.5 | 25 |
|          | 35 |                   | 100 | 80 | 115 | 50 | 85 | M12 | 64 | 8 | 11  | *18 | 6.5 | 30 |
|          | 40 |                   | 108 | 88 | 125 | 50 | 85 | M12 | 72 | 8 | 11  | *18 | 7   | 30 |

| Model    | D  | θ<br>1° increment | M   | e  | E   | H  | T  | G  | F  | A  | a  | g  | Ta   |
|----------|----|-------------------|-----|----|-----|----|----|----|----|----|----|----|------|
| 25SOCU-M | 16 | 0 - 10            | M8  | 6  | 6.6 | 40 | 24 | 24 | 45 | 30 | 13 | 10 | 15   |
|          | 20 |                   | M10 | 8  | 9   | 46 | 30 | 24 | 45 | 40 | 17 | 13 | 18   |
|          | 25 |                   | M10 | 8  | 9   | 48 | 35 | 26 | 50 | 45 | 22 | 14 | 20.5 |
|          | 30 |                   | M10 | 8  | 9   | 54 | 38 | 30 | 60 | 50 | 27 | 15 | 22   |
|          | 35 |                   | M12 | 10 | 11  | 60 | 40 | 34 | 70 | 55 | 31 | 15 | 23   |
|          | 40 |                   | M12 | 10 | 11  | 65 | 43 | 38 | 80 | 60 | 36 | 16 | 24.5 |

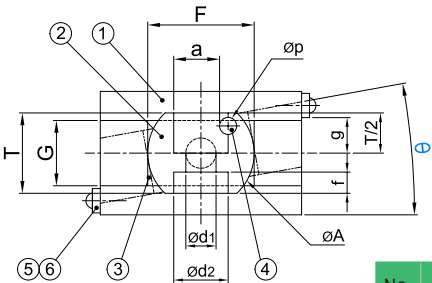
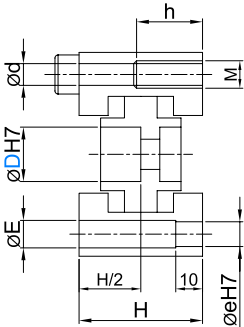
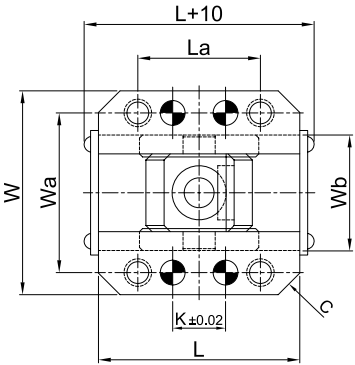
| Model    | D  | θ<br>1° increment | MxP     | 7    |   |    |      |    | 8    |      |    |
|----------|----|-------------------|---------|------|---|----|------|----|------|------|----|
|          |    |                   |         | L    | T | d  | S    | B  | H    | S    | B  |
| 25SOCU-M | 16 | 0 - 10            | M14x1.5 | 42   | 6 | 9  | 16.2 | 14 | 21   | 19.6 | 17 |
|          | 20 |                   | M18x1.5 | 45   | 6 | 11 | 21.9 | 19 | 21   | 25.4 | 22 |
|          | 25 |                   | M22x1.5 | 49   | 7 | 13 | 25.4 | 22 | 21.5 | 31.2 | 27 |
|          | 30 |                   | M27x1.5 | 55   | 7 | 13 | 31.2 | 27 | 26   | 37.0 | 32 |
|          | 35 |                   | M30x1.5 | 58   | 7 | 13 | 37   | 32 | 28   | 41.6 | 36 |
|          | 40 |                   | M35x1.5 | 60.5 | 7 | 17 | 43.9 | 38 | 29   | 47.4 | 41 |

ชุดสไลด์คอร์

Compact Slide Unit for Loose Core (Fixing Type) - คอมแพ็คสไลด์ยูนิต รุ่นตายตัว

FOIL FREE™

Model: 25RSCU-F



| No. | Part Name          | Materials                       |
|-----|--------------------|---------------------------------|
| 1   | Guid Rail          | S45C                            |
| 2   | Incline Pin Holder | S45C                            |
| 3   | Slide Plate        | Copper Alloy with Oil Free (TM) |
| 4   | Loosening Lock     | SK5M                            |
| 5   | Locking Plate      | SS400                           |
| 6   | Socket Head Screw  | SCM435                          |

ORDER Model D - Ø  
EXAMPLE 25RSCU-F20-5

⚠️ ถอด Locking Plate (5) ได้ หากจำเป็น  
Remove Locking Plate (5)  
as required for operation.

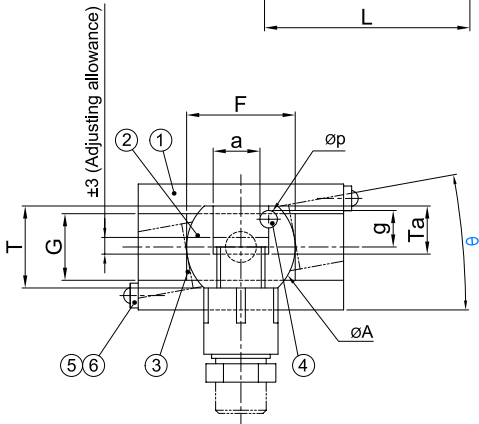
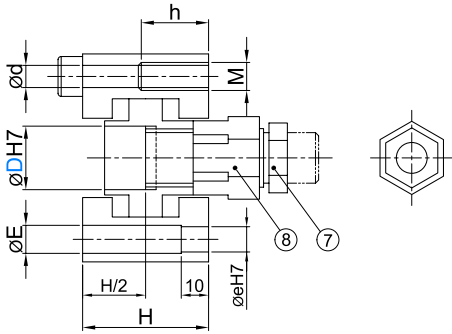
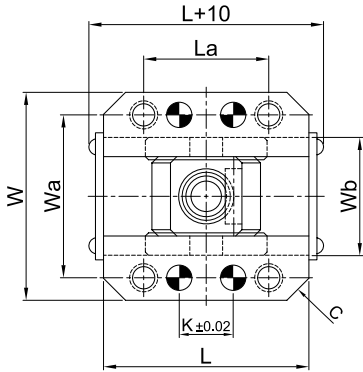
| Model    | D  | Ø<br>1° increment | W   | Wa | L   | K  | La | Wb | C  | d    | M   | h  | e  | E   | H  |
|----------|----|-------------------|-----|----|-----|----|----|----|----|------|-----|----|----|-----|----|
| 25RSCU-F | 10 | 0 - 5             | 45  | 36 | 50  | 16 | 30 | 26 | 3  | 3.5  | M5  | 14 | 5  | 6   | 28 |
|          | 12 |                   | 51  | 40 | 60  | 20 | 40 | 29 | 4  | 6.6  | M8  | 20 | 6  | 6.6 | 35 |
|          | 16 | 0 - 20            | 54  | 44 | 65  | 18 | 38 | 33 | 8  | 6.6  | M8  | 20 | 6  | 6.6 | 35 |
|          | 20 |                   | 64  | 51 | 70  | 18 | 42 | 38 | 8  | 8.6  | M10 | 25 | 8  | 9   | 40 |
|          | 25 |                   | 70  | 58 | 80  | 20 | 45 | 45 | 10 | 8.6  | M10 | 25 | 8  | 9   | 44 |
|          | 30 |                   | 78  | 64 | 100 | 40 | 70 | 51 | 8  | 8.6  | M10 | 25 | 8  | 9   | 54 |
|          | 35 |                   | 92  | 75 | 115 | 50 | 85 | 58 | 8  | 10.6 | M12 | 30 | 10 | 11  | 60 |
|          | 40 |                   | 100 | 82 | 125 | 50 | 85 | 66 | 8  | 10.6 | M12 | 30 | 10 | 11  | 65 |

| Model    | D  | Ø<br>1° increment | T  | G  | F  | A  | p | a   | g   | d1 | d2 | f    | H        |          |
|----------|----|-------------------|----|----|----|----|---|-----|-----|----|----|------|----------|----------|
|          |    |                   |    |    |    |    |   |     |     |    |    |      | 11 - 15° | 16 - 20° |
| 25RSCU-F | 10 | 0 - 5             | 16 | 17 | 28 | 20 | 3 | 8.5 | 6.5 | 6  | 10 | 3    | -        | -        |
|          | 12 |                   | 20 | 20 | 36 | 25 | 4 | 10  | 8   | 7  | 12 | 5    | -        | -        |
|          | 16 | 0 - 20            | 24 | 20 | 40 | 30 | 6 | 13  | 10  | 9  | 16 | 6    | 41       | 48       |
|          | 20 |                   | 30 | 24 | 40 | 40 | 6 | 17  | 13  | 11 | 20 | 7    | 47       | 55       |
|          | 25 |                   | 35 | 26 | 45 | 45 | 6 | 22  | 14  | 14 | 25 | 9.5  | 52       | 61       |
|          | 30 |                   | 38 | 30 | 55 | 50 | 6 | 27  | 15  | 14 | 25 | 9    | 62       | 72       |
|          | 35 |                   | 40 | 34 | 70 | 55 | 8 | 31  | 15  | 14 | 25 | 10   | 70       | 82       |
|          | 40 |                   | 43 | 38 | 70 | 60 | 8 | 36  | 16  | 18 | 32 | 11.5 | 78       | 90       |

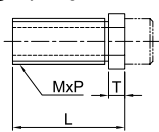
Compact Slide Unit for Loose Core (Adjusting Type) - คอมแพ็คสไลด์ยูนิต รุ่นปรับได้

Oil Free™

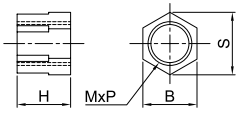
Model: 25RSCU-M



⑦ Adjusting Rod



⑧ Lock Nut



ORDER  
EXAMPLE

Model D - Ø  
25RSCU-M20-5

| No. | Part Name          | Materials                      |
|-----|--------------------|--------------------------------|
| 1   | Guid Rail          | S45C                           |
| 2   | Incline Pin Holder | S45C                           |
| 3   | Slide Plate        | Copper Alloy with Oil Free (™) |
| 4   | Loosening Lock     | SK5M                           |
| 5   | Locking Plate      | SS400                          |
| 6   | Socket Head Screw  | SCM435                         |
| 7   | Adjustable Rod     | S45C                           |
| 8   | Lock Nut           | S45C                           |

| Model    | D  | Ø<br>1° increment | W   | Wa | L   | K  | La | Wb | C  | d    | M   | h  | e  | E   | H  |
|----------|----|-------------------|-----|----|-----|----|----|----|----|------|-----|----|----|-----|----|
| 25RSCU-M | 16 | 0 - 20            | 54  | 44 | 65  | 18 | 38 | 33 | 8  | 6.6  | M8  | 20 | 6  | 6.6 | 35 |
|          | 20 |                   | 64  | 51 | 70  | 18 | 42 | 38 | 8  | 8.6  | M10 | 25 | 8  | 9   | 40 |
|          | 25 |                   | 70  | 58 | 80  | 20 | 45 | 45 | 10 | 8.6  | M10 | 25 | 8  | 9   | 44 |
|          | 30 |                   | 78  | 64 | 100 | 40 | 70 | 51 | 8  | 8.6  | M10 | 25 | 8  | 9   | 54 |
|          | 35 |                   | 92  | 75 | 115 | 50 | 85 | 58 | 8  | 10.6 | M12 | 30 | 10 | 11  | 60 |
|          | 40 |                   | 100 | 82 | 125 | 50 | 85 | 66 | 8  | 10.6 | M12 | 30 | 10 | 11  | 65 |

| Model    | D  | Ø<br>1° increment | T  | G  | F  | A  | p | a  | g  | Ta   | H        |          |
|----------|----|-------------------|----|----|----|----|---|----|----|------|----------|----------|
|          |    |                   |    |    |    |    |   |    |    |      | 11 - 15° | 16 - 20° |
| 25RSCU-M | 16 | 0 - 20            | 24 | 20 | 40 | 30 | 6 | 13 | 10 | 15   | 41       | 48       |
|          | 20 |                   | 30 | 24 | 40 | 40 | 6 | 17 | 13 | 18   | 47       | 55       |
|          | 25 |                   | 35 | 26 | 45 | 45 | 6 | 22 | 14 | 20.5 | 52       | 61       |
|          | 30 |                   | 38 | 30 | 55 | 50 | 6 | 27 | 15 | 22   | 62       | 72       |
|          | 35 |                   | 40 | 34 | 70 | 55 | 8 | 31 | 15 | 23   | 70       | 82       |
|          | 40 |                   | 43 | 38 | 70 | 60 | 8 | 36 | 16 | 24.5 | 78       | 90       |

| Model    | D  | Ø<br>1° increment | MxP     | 7          |   |    |      |    | 8          |      |    |
|----------|----|-------------------|---------|------------|---|----|------|----|------------|------|----|
|          |    |                   |         | L (A≥11°)  | T | d  | S    | B  | H (A≥11°)  | S    | B  |
| 25RSCU-M | 16 | 0 - 20            | M14x1.5 | 42(50)     | 6 | 9  | 16.2 | 14 | 21(28)     | 19.6 | 17 |
|          | 20 |                   | M18x1.5 | 45(54)     | 6 | 11 | 21.9 | 19 | 21(29)     | 25.4 | 22 |
|          | 25 |                   | M22x1.5 | 49(59)     | 7 | 13 | 25.4 | 22 | 21.5(30.5) | 31.2 | 27 |
|          | 30 |                   | M27x1.5 | 54(64)     | 7 | 13 | 31.2 | 27 | 25(35)     | 37.0 | 32 |
|          | 35 |                   | M30x1.5 | 58(68)     | 7 | 13 | 37   | 32 | 28(38)     | 41.6 | 36 |
|          | 40 |                   | M36x1.5 | 60.5(70.5) | 7 | 17 | 43.9 | 38 | 29(39)     | 47.3 | 41 |

ชุดสไลด์คอร์

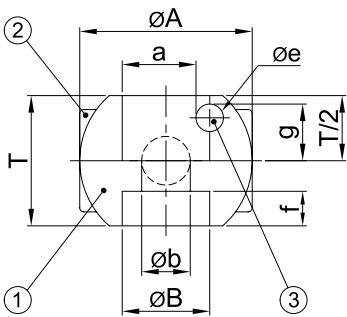
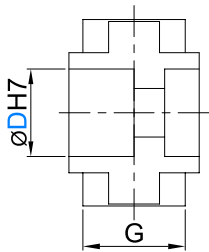
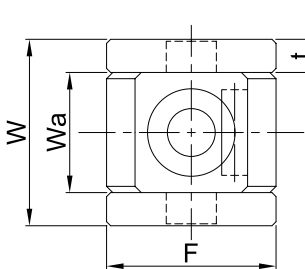
Inclined Pin Holders - พินโหนดอร์สำหรับสไลด์คอร์

FOIL FREE™

Model: 25SPH-F  
for Fixing Type  
25SOCU-F



Model: 25RPH-F  
for Fixing Type  
25RSCU-F



ORDER  
EXAMPLE

Model D  
25SPH-F20

| No. | Part Name           | Materials                       |
|-----|---------------------|---------------------------------|
| 1   | Inclined Pin Holder | S45C                            |
| 2   | Slide Plate         | Copper Alloy with Oil Free (TM) |
| 3   | Loosening Lock      | SK5M                            |

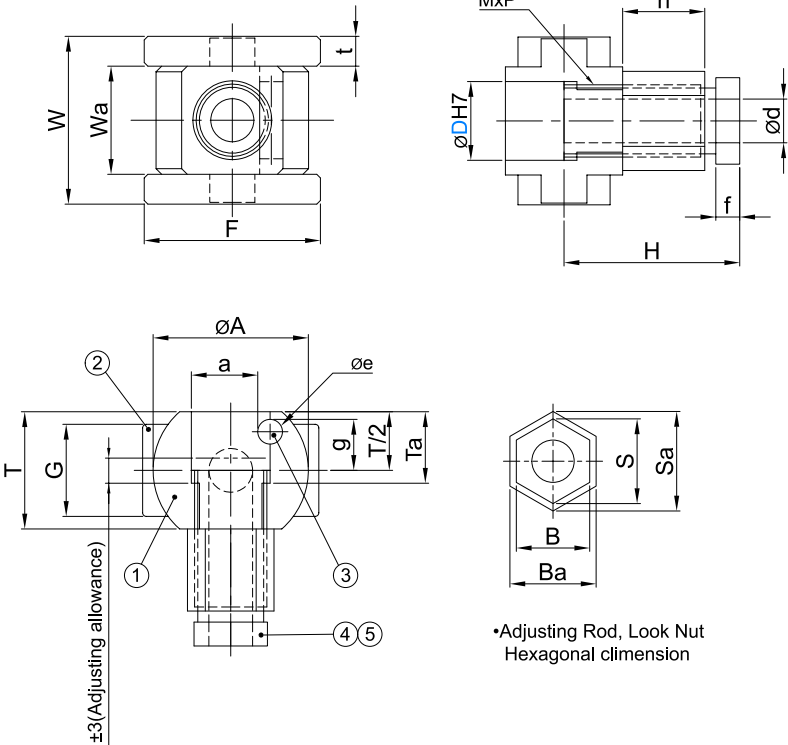
| Model   | D  | W  | Wa | F  | t   | G  | A  | a   | T  | g   | f    | B  | b  | e | Bolt Size |
|---------|----|----|----|----|-----|----|----|-----|----|-----|------|----|----|---|-----------|
| 25SPH-F | 8  | 24 | 12 | 25 | 6   | 13 | 20 | 7.5 | 16 | 6.5 | 5    | 10 | 5  | 3 | M4x10     |
|         | 10 | 28 | 14 | 32 | 7   | 17 | 20 | 8.5 | 16 | 6.5 | 4    | 12 | 6  | 3 | M5x12     |
|         | 12 | 31 | 17 | 40 | 7   | 20 | 25 | 10  | 20 | 8.5 | 5    | 13 | 7  | 4 | M6x14     |
|         | 16 | 36 | 21 | 45 | 7.5 | 24 | 30 | 13  | 24 | 10  | 6    | 16 | 9  | 6 | M8x20     |
|         | 20 | 43 | 28 | 45 | 7.5 | 24 | 40 | 17  | 30 | 13  | 8    | 20 | 11 | 6 | M10x25    |
|         | 25 | 48 | 33 | 50 | 7.5 | 26 | 45 | 22  | 35 | 14  | 9.5  | 25 | 14 | 6 | M12x30    |
|         | 30 | 55 | 38 | 60 | 8.5 | 30 | 50 | 27  | 38 | 15  | 9    | 25 | 14 | 6 | M12x30    |
|         | 35 | 64 | 44 | 70 | 10  | 34 | 55 | 31  | 40 | 15  | 10   | 25 | 14 | 8 | M12x30    |
|         | 40 | 72 | 50 | 80 | 11  | 38 | 60 | 36  | 43 | 16  | 11.5 | 32 | 18 | 8 | M16x35    |

| Model   | D  | W  | Wa | F  | t   | G  | A  | a   | T  | g   | e | d  | B  | f    | Bolt Size |
|---------|----|----|----|----|-----|----|----|-----|----|-----|---|----|----|------|-----------|
| 25RPH-F | 10 | 26 | 14 | 28 | 6   | 17 | 20 | 8.5 | 16 | 6.5 | 3 | 6  | 10 | 3    | M5x12     |
|         | 12 | 29 | 17 | 36 | 6   | 20 | 25 | 10  | 20 | 8   | 4 | 7  | 12 | 5    | M6x14     |
|         | 16 | 33 | 20 | 40 | 6.5 | 20 | 30 | 13  | 24 | 10  | 6 | 9  | 16 | 6    | M8x20     |
|         | 20 | 38 | 25 | 40 | 6.5 | 24 | 40 | 17  | 30 | 13  | 6 | 11 | 20 | 7    | M10x25    |
|         | 25 | 45 | 30 | 45 | 7.5 | 26 | 45 | 22  | 35 | 14  | 6 | 14 | 25 | 9.5  | M12x30    |
|         | 30 | 51 | 36 | 55 | 7.5 | 30 | 50 | 27  | 38 | 15  | 6 | 14 | 25 | 9    | M12x30    |
|         | 35 | 58 | 42 | 70 | 8   | 34 | 55 | 31  | 40 | 15  | 8 | 14 | 25 | 10   | M12x30    |
|         | 40 | 66 | 48 | 70 | 9   | 38 | 60 | 36  | 43 | 16  | 8 | 18 | 32 | 11.5 | M16x35    |

Inclined Pin Holders - พินโสลเดอร์สำหรับสไลด์คอร์



Model: 25SPH-M  
for Adjusting Type  
25SOCU-M



•Adjusting Rod, Lock Nut  
Hexagonal dimension

|                  |           |   |
|------------------|-----------|---|
| ORDER<br>EXAMPLE | Model     | D |
|                  | 25SPH-M20 |   |

| No. | Part Name           | Materials                                  |
|-----|---------------------|--------------------------------------------|
| 1   | Inclined Pin Holder | S45C                                       |
| 2   | Slide Plate         | Copper Alloy with Oil Free <sup>(TM)</sup> |
| 3   | Loosening Lock      | SK5M                                       |
| 4   | Adjusting Rod       | S45C                                       |
| 5   | Lock Nut            | S45C                                       |

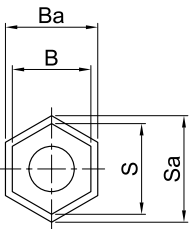
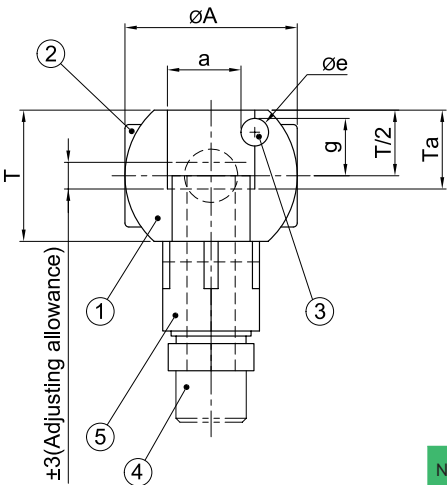
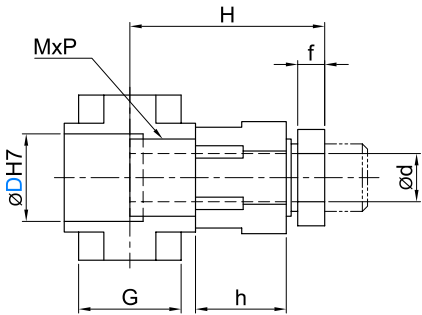
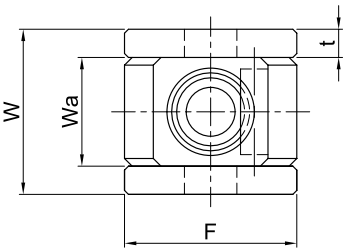
| Model   | D  | W  | Wa | F  | t   | MxP     | H    | f | h    | T  | G  | A  | a  | g  | Ta   | e | S    | B  | Sa   | Ba | Bolt Size |
|---------|----|----|----|----|-----|---------|------|---|------|----|----|----|----|----|------|---|------|----|------|----|-----------|
| 25SPH-M | 16 | 36 | 21 | 45 | 7.5 | M14x1.5 | 42   | 6 | 21   | 24 | 24 | 30 | 13 | 10 | 15   | 6 | 16.2 | 14 | 19.6 | 17 | M8x55     |
|         | 20 | 43 | 28 | 45 | 7.5 | M18x1.5 | 45   | 6 | 21   | 30 | 24 | 40 | 17 | 13 | 18   | 6 | 21.9 | 19 | 25.4 | 22 | M10x60    |
|         | 25 | 48 | 33 | 50 | 7.5 | M22x1.5 | 49   | 7 | 21.5 | 35 | 26 | 45 | 22 | 14 | 20.5 | 6 | 25.4 | 22 | 31.2 | 27 | M12x70    |
|         | 30 | 55 | 38 | 60 | 8.5 | M27x1.5 | 55   | 7 | 26   | 38 | 30 | 50 | 27 | 15 | 22   | 6 | 31.2 | 27 | 37.0 | 32 | M12x75    |
|         | 35 | 64 | 44 | 70 | 10  | M30x1.5 | 58   | 7 | 28   | 40 | 34 | 55 | 31 | 15 | 23   | 8 | 37.0 | 32 | 41.6 | 36 | M12x80    |
|         | 40 | 72 | 50 | 80 | 11  | M36x1.5 | 60.5 | 7 | 29   | 43 | 38 | 60 | 36 | 16 | 24.5 | 8 | 43.9 | 38 | 47.3 | 41 | M16x85    |

ชุดสไลด์คอร์

Inclined Pin Holders - พินโห้ลเดอร์สำหรับสไลด์คอร์



Model: 25RPH-M  
for Adjusting Type  
25RSCU-M



•Adjusting Rod, Lock Nut  
Hexagonal clmension

| No. | Part Name           |  Materials |
|-----|---------------------|------------------------------------------------------------------------------------------------|
| 1   | Inclined Pin Holder | S45C                                                                                           |
| 2   | Slide Plate         | Copper Alloy with Oil Free <sup>(TM)</sup>                                                     |
| 3   | Loosening Lock      | SK5M                                                                                           |
| 4   | Adjusting Rod       | S45C                                                                                           |
| 5   | Lock Nut            | S45C                                                                                           |

|                  |           |   |
|------------------|-----------|---|
| ORDER<br>EXAMPLE | Model     | D |
|                  | 25RPH-M20 |   |

| Model   | D  | W  | Wa | F  | t   | MxP     | H    | f | h    | G  | A  | a  | T  | g  | Ta   | e | S    | B  | Sa   | Ba | Bolt Size |
|---------|----|----|----|----|-----|---------|------|---|------|----|----|----|----|----|------|---|------|----|------|----|-----------|
| 25RPH-M | 16 | 33 | 20 | 40 | 6.5 | M14x1.5 | 42   | 6 | 21   | 20 | 30 | 13 | 24 | 10 | 15   | 6 | 16.2 | 14 | 19.6 | 17 | M8x55     |
|         | 20 | 38 | 25 | 40 | 6.5 | M18x1.5 | 45   | 6 | 21   | 24 | 40 | 17 | 30 | 13 | 18   | 6 | 21.9 | 19 | 25.4 | 22 | M10x60    |
|         | 25 | 45 | 30 | 45 | 7.5 | M22x1.5 | 49   | 7 | 21.5 | 26 | 45 | 22 | 35 | 14 | 20.5 | 6 | 25.4 | 22 | 31.2 | 27 | M12x70    |
|         | 30 | 51 | 36 | 55 | 7.5 | M27x1.5 | 55   | 7 | 26   | 30 | 50 | 27 | 38 | 15 | 22   | 6 | 31.2 | 27 | 37.0 | 32 | M12x75    |
|         | 35 | 58 | 42 | 70 | 8   | M30x1.5 | 58   | 7 | 28   | 34 | 55 | 31 | 40 | 15 | 23   | 8 | 37.0 | 32 | 41.6 | 36 | M12x80    |
|         | 40 | 66 | 48 | 70 | 9   | M36x1.5 | 60.5 | 7 | 29   | 38 | 60 | 36 | 43 | 16 | 24.5 | 8 | 43.9 | 38 | 47.3 | 41 | M16x85    |

Spherical Guide Bushing Set - ไกด์บุชทรงกลม (เซเฟีย)

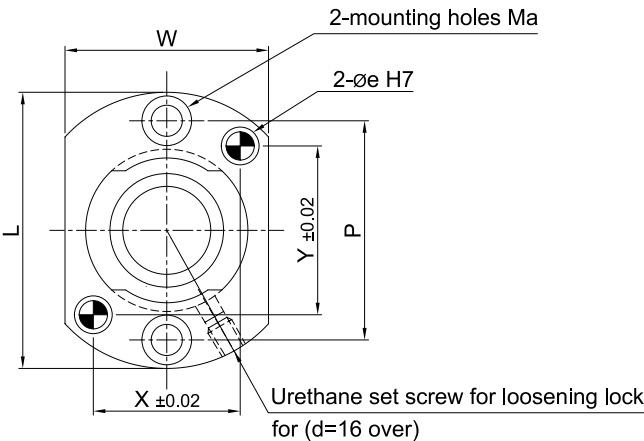
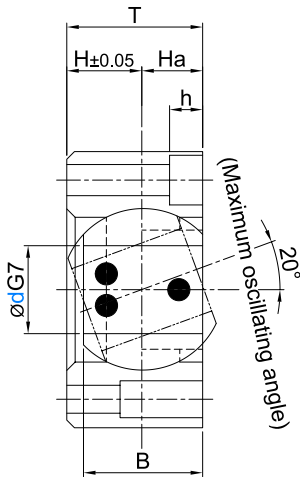
FOIL FREE™



Model:  
25SGTL (Left Handed)  
25SGTR (Right Handed)

Strong Type Model:  
25SGTHL (Left Handed)  
25SGTHR (Right Handed)

รูปและแบบเป็นรุ่น 25SGTR  
Picture and drawing shown Right Handed type (25SGTR)



ORDER  
EXAMPLE

Model d  
25SGTL20

Operation Temperature  
0° C ~ 170° C

| No. | Part Name   | Materials                    |
|-----|-------------|------------------------------|
| 1   | Inner Wheel | Copper Alloy with Oil Free ™ |
| 2   | Outer Body  | S45C                         |

| Model              | d  | L   | W  | T  | H  | Ha | B  | Mounting Holes |     | Dowel Pin Hole |    |    |
|--------------------|----|-----|----|----|----|----|----|----------------|-----|----------------|----|----|
|                    |    |     |    |    |    |    |    | Ma             | P   | e              | X  | Y  |
| 25SGTL<br>25SGTR   | 8  | 44  | 28 | 17 | 9  | 8  | 14 | M5             | 32  | 5              | 20 | 28 |
|                    | 10 | 46  | 30 | 20 | 11 | 9  | 16 |                | 34  |                | 22 | 28 |
|                    | 12 | 50  | 32 | 22 | 12 | 10 | 18 | M6             | 36  | 6              | 22 | 30 |
|                    | 16 | 58  | 45 | 29 | 16 | 13 | 25 |                | 45  |                | 30 | 35 |
|                    | 20 | 65  | 50 | 33 | 18 | 15 | 28 |                | 52  |                | 35 | 40 |
|                    | 25 | 78  | 57 | 38 | 21 | 17 | 33 | M8             | 62  | 8              | 40 | 50 |
|                    | 30 | 86  | 65 | 43 | 24 | 19 | 37 |                | 70  |                | 48 | 55 |
| 25SGTHL<br>25SGTHR | 25 | 85  | 57 | 42 | 21 |    | 33 | M10            | 64  | 8              | 42 | 50 |
|                    | 30 | 94  | 65 | 48 | 24 |    | 37 |                | 72  |                | 48 | 55 |
|                    | 35 | 98  | 72 | 54 | 27 |    | 40 |                | 78  |                | 52 | 60 |
|                    | 40 | 106 | 77 | 58 | 29 |    | 44 |                | 84  |                | 55 | 65 |
|                    | 50 | 124 | 88 | 66 | 33 |    | 48 | M12            | 102 | 10             | 65 | 78 |